

ANNO PRIMO & SECUNDO

VICTORIÆ REGINÆ.

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feitures contained in any Act or Acts relating to the Collection and Management of the Revenue of Excise.

All Glass-makers to make Entry of their Premises, Furnaces, and Arches for making or keeping Glass or Pots or mixed Materials.

III. And be it enacted, That every Maker of Glass shall, before beginning to make any Sort or Kind of Glass, or to mix or prepare any Materials for the making of Glass, make a true and particular Entry in Writing of every Workhouse, Furnace, Pot Hole, Pot Chamber, annealing Arch or Oven, Warehouse, Room, or other Place intended to be made use of by him for the making or keeping of Glass, or for the making or keeping of any Pot or Pots for the making of Glass, or for the keeping of Materials mixed or prepared for the making of Glass, by delivering such Entry to the Officer of Excise in whose Survey his Glasshouse shall be situated; and in every such Entry every Workhouse, Furnace, Pot Hole, Pot Chamber, annealing Arch or Oven, Warehouse, Room, or other Place shall be distinguished by a particular Number or Letter or Number and Letter or Letters, and the Purpose for which the same is to be used shall be specified and described; and in default thereof such Maker shall for every unentered Workhouse, Furnace, Pot Hole, Pot Chamber, annealing Arch or Oven, Warehouse, Room, or Place forfeit Two hundred Pounds, together with all Glass and Materials and Goods found therein.

Glassmakers to mark and number their Work-houses, Furnaces, Pot Holes, Arches, &c.

IV. And be it enacted, That every Maker of Glass shall mark and number, and at all Times keep marked and numbered, every Workhouse, Furnace, Pot Hole, Pot Chamber, annealing Arch or Oven, Warehouse, Room, and Place by him made use of for the making or keeping of Glass or Pots, or for keeping any Materials mixed or prepared for making Glass, with distinguishing Letters or Numbers or Letters and Numbers denoting the Purpose for which each is respectively used, and corresponding to the Description thereof in the Entry; and every Workhouse, Furnace, Pot Hole, Pot Chamber, annealing Arch or Oven, Warehouse, Room, or Place made use of for the making or keeping of Glass or Pots, or of any Materials mixed or prepared for making Glass, which shall not be so marked or numbered, or which shall not correspond with the Description in the Entry, or the Use whereof shall not be specified and described in the Entry, shall be deemed and taken to be unentered.

Officers of Excise empowered to enter and survey Workhouses, &c.

V. And be it enacted, That it shall be lawful for any Officer of Excise at all Times, by Day or by Night, upon his Request, to enter into every Workhouse, Pot Chamber, annealing Arch or Oven, Warehouse, Room, and other Place whatsoever, entered or made use of by any Maker of Glass, for the making or keeping of any Kind of Glass or Pots, or of any Materals mixed or prepared for the making of Glass, and to inspect and examine the same, and all Glass and Pots and Materials therein, and from Time to Time to examine, weigh, and take an Account of all Glass the Duty whereon is chargeable in the whole or in part by the Weight thereof, and also to examine, gauge, or otherwise take an Account of the Capacity or Content of each and every Pot for the making of all Glass the Duty whereon is chargeable wholly or in part on the Materials used in the making thereof, and to mark and number every such Pot in such Manner

Manner as he shall think fit, and to examine, gauge, and take an Account of all the Metal and Materials in every such Pot; and every Maker of Glass into whose Workhouse or Premises aforesaid any Officer of Excise shall, on his Request, be prevented or hindered from entering, or from so taking Account, shall forfeit Two hundred Pounds.

Pots for making Plate or Flint Glass not to be put into the annealing Arch until examined, gauged, and marked by the Officer, and re-gauged by the Supervisor.

VI. And be it enacted, That no Pot for the making of Plate or Flint Glass shall be set or put into any annealing-pot Arch for the Purpose of drying or hardening until such Pot shall have been examined and gauged, and the Dimensions thereof ascertained, and shall have been marked and numbered by the Officer of Excise, nor until the Supervisor or Surveyor of the District shall have re-examined and re-gauged and taken the Dimensions of the same, and shall have marked the Initials of his Name on the Outside thereof; and every Maker of Plate or Flint Glass who shall put or set any Pot in the annealing-pot Arch before the same shall have been so examined and gauged and re-examined and re-gauged, and the Dimensions thereof taken, or before the same shall be so marked and numbered, or who shall defa e or obliterate any such Mark or Number, shall forfeit One hundred Pounds; and if any such Maker shall counterfeit or alter any Number or Mark put upon any Pot by any Officer or Supervisor of or Surveyor of Excise, he shall forfeit Two hundred Pounds: Provided always, that no Pot shall be gauged, or the Dimensions thereof taken, until the Maker of Plate or Flint Glass to whom such Pot shall belong shall signify his Desire to the Officer of Excise to have such Pot examined and gauged, by giving Two Hours Notice of the Time when such Pot will be ready for such Examination and gauging.

Penalty for counterfeiting Marks.

Pots not to be gauged until the Maker shall require it.

Supervisor as soon as he has gauged any Pot, to give a Copy of the Dimensions, &c. to the Glassmaker.

VII. And be it enacted, That when and as soon as any Pot for the making of Plate or Flint Glass shall be gauged, and the Dimensions thereof taken and ascertained by the Supervisor or Surveyor of Excise, according to the Rules and Directions to him in that Behalf given from Time to Time by the Commissioners of Excise, such Dimensions shall be calculated; and the Calculation of the Capacity and Contents of such Pot according to the Gauge in that Behalf taken shall, if demanded in Writing of the Supervisor or Surveyor, be given to the Maker to whom such Pot shall belong, and such Calculation shall express the Quantity or Weight of Metal or Materials which such Pot is capable of containing at every Inch and Half Inch of its Depth.

Circular Divisor for ascertaining the Contents.

VIII. And be it enacted, That for the Purpose of so calculating and finding the Quantity and Weight of Metal or Materials which any such Pot for the making of Plate or Flint Glass shall be capable of containing, the Circular Divisor in making such Calculation shall be for Plate Glass 14·3876, and for Flint Glass Eleven.

Makers of Plate and Flint Glass to give Two Hours Notice before

IX. And be it enacted, That every Maker of Plate and Flint Glass shall, Two Hours before beginning to light or kindle any Fire to heat his annealing-pot Arch into which any Pot or Pots for the making of Plate or Flint Glass shall have been placed or set for drying or hardening,

beginning to heat the annealing-pot Arch.

hardening, give to the Officer of Excise under whose Survey he shall be a Notice in Writing of his Intention so to do, specifying therein the particular Pot or Pots placed or set in such annealing Arch, with the true Numbers marked by the Officer of Excise thereon, on pain of forfeiting Fifty Pounds.

Makers of Flint Glass to give Two Hours Notice of setting their Pots in the Furnace, and not to change or alter the Position.

X. And be it enacted, That before any Pot or Pots for the making of Flint Glass shall be set in the Furnace the Maker of Flint Glass to whom such Pot or Pots shall belong shall give Two Hours Notice thereof in Writing to the Officer of Excise under whose Survey he shall be, specifying in such Notice the Time and Hour when such Pot or Pots is or are to be set in the Furnace, and the particular Pot or Pots and Marks and Numbers on the same, and the particular Hole in the Furnace in which each Pot is intended to be set; and every Maker of Flint Glass who shall set any Pot for the making of Flint Glass in the Furnace without having given such Notice as aforesaid, or who shall change or alter the Position of any Pot after the Excise Officer attending for the Purpose shall have taken an Account of and examined the same, (except in any Case of Emergency, of which Notice in Writing shall be given by such Maker within Four Hours after making the Change or Alteration, and before unstopping the Pot, if any Metal or Materials shall be therein,) or who shall set in the Furnace any other Pot in lieu or place of any Pot specified in the Notice, or shall place the Pot in any different Hole than that specified in the Notice, shall forfeit One hundred Pounds.

Maker of Plate and Flint Glass to give Two Hours Notice before beginning to fill or charge his Pots with Materials.

XI. And be it enacted, That every Maker of Plate and Flint Glass shall, Two Hours before beginning to fill or charge any Pot with Materials for the making of Plate or Flint Glass, give Notice in Writing to the Officer of Excise under whose Survey he shall be, specifying the particular Time and Hour when such filling or charging is to be begun, and the particular Pot or Pots to be filled or charged, on pain of forfeiting One hundred Pounds; and if any Maker of Plate or Flint Glass who shall have given any such Notice shall not in pursuance thereof begin to fill and charge his Pot or Pots at the Time mentioned therein, or within Three Hours afterwards, such Notice shall be void, and a fresh Notice shall be required.

Directing in what Manner the Weight of the Metal in Pots for making Plate or Flint Glass is to be ascertained.

XII. And be it enacted, That in order to charge the Duty on the Metal or Materials for making Plate or Flint Glass, the Quantity and Weight of such Metal or Materials at any Time contained in any Pot shall be ascertained in manner following; that is to say, such Pot having been gauged previously to being set in the Pot annealing Arch as before directed, and the Dimensions thereof taken, and the Quantity of Metal or Materials which it is capable of containing calculated, the Officer of Excise shall, for finding the Quantity and Weight of Metal or Materials therein, gauge or measure the dry Inches or unoccupied Space or Distance between the top Rim, Edge, or Lip of such Pot in the Furnace and the Surface of the fluid Metal or Materials therein, and deduct the Quantity or Weight of Metal or Materials which this Space denoted by such dry Inches, or the unfilled and unoccupied Part of such Pot, is by such original gauging

and Calculation capable of containing from the Quantity or Weight of Metal or Materials which, according to such original Gauge and Calculation, the whole Pot is denoted to be capable of containing.

Penalty on Materials being added to any Pot after gauging.

XIII. And be it enacted, That if any Metal, Materials, or Preparation for the making of Plate or Flint Glass shall be put into or added to any Pot after the Officer of Excise shall have gauged and ascertained the Quantity of Metal or Materials therein, the Maker of Plate or Flint Glass in whose Workhouse such Offence shall be committed shall forfeit One hundred Pounds.

Officer may take Samples out of Pots.

XIV. And be it enacted, That it shall be lawful for any Officer of Excise to take a Sample or Samples, not exceeding Four Ounces in the whole, out of each Pot containing Metal or Materials for the making of Plate or Flint Glass, paying for such Sample or Samples, if demanded, the Sum of One Penny for each Ounce.

Where Metal for making Plate or Flint Glass is lost by the Pot breaking or cracking an Allowance to be made to the Maker.

XV. And be it enacted, That in every Case where the Whole or any Part of the Metal or Materials in any Pot for the making of Plate or Flint Glass shall, after having been gauged by the Officer, be lost or become unfit for Use by the breaking or cracking of the Pot in the Furnace, and Notice thereof shall be given to the Officer of Excise within Four Hours after such Loss, it shall be lawful for the Supervisor or Surveyor of Excise and he is hereby authorized and required to make an Allowance to the Maker of the Whole or of such Part of the Metal or Materials as shall be proved to his Satisfaction to have been lost or become unfit for Use by such cracking or breaking of the Pot.

Allowance of One Third and One Half the Metal, and Four Inches at the Bottom of the Pot, on charging the Duty for Plate Glass.

XVI. And be it enacted, That in all fixed Pots containing Metal or Materials for the making of Plate Glass an Allowance shall be made in charging the Duty thereon of One Third Part of the Metal or Materials contained therein and Four Inches at the Bottom of every such Pot used for the making of Blown Plate Glass, and One Half of the Metal or Materials contained therein and Four Inches at the Bottom of every such Pot used for the making of Cast Plate Glass, which Allowances respectively shall and are hereby declared to be in full Compensation for all Waste, Damage, Breakage, or Loss whatsoever, except the Allowance herein-before granted on the breaking or cracking of Pots.

Where moveable Pots are used as the Founding Pots and Casting Cisterns Two Inches at the Bottom only to be allowed.

XVII. And whereas some Makers of Cast Plate Glass make use of moveable Pots, from which the Glass is cast without the Metal or Materials being laded out into Cisterns or other Vessels for casting, and in such Pots the Allowance of Four Inches at the Bottom is more than is required; be it therefore enacted, That in lieu of the said Allowance of Four Inches the Officers of Excise shall allow Two Inches only at the Bottom of each such Pot as shall be used in making of Cast Plate Glass as the Founding Pot, and be brought direct from the Furnace to the Casting Table and there emptied of the Metal or Materials therein contained, without such Metal or Materials being laded or removed out into any Cistern or other

Vessel, which said Allowance of Two Inches shall be as full Compensation as the said Allowance of Four Inches is declared to be for fixed Pots not moveable.

How fluxed Materials to be laded out.

XVIII. Provided always, and be it enacted, That any Maker of Plate Glass may, within Twenty Hours after filling or commencing to charge any Pot, but not afterwards, on giving Six Hours Notice in Writing to the Surveying Officer of Excise, specifying the particular Pot or Pots, lade out in the Presence of an Officer all the fluxed Metal or Materials in such Pot or Pots into Water or otherwise, so that the same cannot be used for any other Purpose than Cullet or waste Metal to be refluxed or remelted.

Makers of Plate Glass to give a Notice specifying whether the Metal to be worked is for Blown Plate or Cast Plate Glass.

XIX. And be it enacted, That every Maker of Plate Glass shall, when and as often as he shall intend to make or manufacture any Plate Glass, express and specify in a Notice in Writing to be delivered to the Officer of Excise under whose Survey he shall be, before any Metal or Materials shall be taken or worked out of any Pot in which the same shall have been put for making Plate Glass, and before or at the Time that such Officer shall gauge and take an Account of the Metal or Materials therein, whether such Metal or Materials in such Pot are intended for Cast Plate Glass or for Blown Plate Glass; and if any such Maker shall refuse or neglect to give such Notice as aforesaid, all the Metal or Materials in any such Pot shall be deemed and taken to be for Blown Plate Glass, and the Allowance of One Third of such Metal or Materials only shall be given in the Charge of Duty; and if any such Maker, after having given such Notice in which shall be specified that the Metal or Materials in any Pot are intended for Cast Plate Glass, shall make use of such Metal or Materials, or any Part thereof, in making Blown Plate Glass, or shall, with or without such Notice, begin to remove or work any such Metal or Materials from or out of any Pot before the proper Officer of Excise shall have gauged and charged the Duty thereon, such Maker shall forfeit One hundred Pounds: Provided that nothing herein contained shall prevent any such Maker, having given a Notice of any Metal or Materials as intended for Blown Plate Glass, from using such Metal or Materials, or any Part thereof, in the Manufacture of Cast Plate Glass, but in such Case no greater Allowance than the One Third and Four Inches shall be made or given.

Proviso.

Makers of Plate Glass may break down imperfect Plates, and obtain an Allowance.

XX. And be it enacted, That it shall be lawful for any Maker of Plate Glass, in presence of the Supervisor, Surveyor, and Officer of Excise, to break to Pieces, to the Satisfaction of such Supervisor or Surveyor, so that the same may be thereby rendered wholly useless, except for being remelted, any Number of Plates of unground and unpolished Plate Glass, provided the same shall be so broken to Pieces after the same shall have come from the Kiln, and been annealed, and before being removed from the Glass-house wherein annealed into any Warehouse, and so as each and every of such Plates be respectively of good and merchantable Plate Glass Metal, and produced of the original Size in which the same were made; and such Maker shall be allowed for every One hundred Pounds of such Plates so broken to Pieces One hundred and ten Pounds Weight,

Weight, and so in proportion for any less Quantity, out of the gross Weight of Metal as ascertained by Gauge (exclusive of the Quantity of Metal allowed for), contained in any Pot or Pots of Metal of a subsequent making of Plate Glass by any such Maker as aforesaid: Provided also, that such Maker shall give Six Days Notice in Writing to the Supervisor, Surveyor, or Officer of his Intention to break to Pieces such Plates of Glass, specifying in such Notice the Number of Plates and Weight of such Glass, and the Day and Hour when the same are to be so broken to Pieces, and shall, during such Six Days, lay, place, and keep all such Plates, so that the Supervisor, Surveyor, or Officer shall be able readily and correctly to take an Account of the same, and shall permit such Supervisor, Surveyor, or Officer to take any one of such Plates before being broken, or any Part of such Plates after being broken, by way of Sample, on paying for the same at the Rate of Two-pence *per* Pound, and shall provide and use true and correct Scales and Weights for, and with his Servants assist, such Supervisor, Surveyor, and Officer in weighing and taking Account thereof; and every such Maker who shall obstruct such Supervisor, Surveyor, or Officer therein, or who shall produce to be weighed any Plate or Plates of Glass other than as aforesaid, or on the Materials of which the Duty shall not have been charged, or which shall have been manufactured from foul, bad, or unmerchantable Metal or Materials, or who shall produce or make use of any false Scales or Weights for weighing such Glass, or practise or use, or cause or suffer to be practised or used, any Art or Device whereby the true Weight of such Glass shall not be ascertained, or whereby any such Allowance shall be wrongfully or fraudulently obtained, shall forfeit One hundred Pounds.

Regulations regarding such breaking down.

Penalty for Default.

XXI. And be it enacted, That every Maker of Flint Glass shall, Two Hours before unstopping or taking down the Stopper from any Pot or Pots containing Metal or Materials for the making of Flint Glass, give Notice in Writing thereof to the Officer of Excise under whose Survey he shall be, specifying the particular Time and Hour when such Pot or Pots is or are to be unstopped, on pain of forfeiting Fifty Pounds for every Neglect or Refusal to give such Notice; and if any Pot or Pots of which such Notice shall have been given shall not be begun to be unstopped pursuant thereto, such Notice shall be null and void, and a fresh Notice shall be required: Provided always, that no Maker of Flint Glass shall incur the said Penalty of Fifty Pounds for or by reason of his unstopping or taking down any Stopper from any Pot which may happen to crack or break whilst the same is filled with Metal or Materials for the sole Purpose of preventing the Loss of such Metal or Materials, or from any other Pot or Pots, for the sole Purpose of discovering such broken Pot or Pots.

Makers of Flint Glass to give Two Hours Notice of unstopping Pots.

Penalty not to be incurred for unstopping Pots which may break or crack;

XXII. Provided also, and be it enacted, That nothing hereinbefore contained shall subject any Maker of Flint Glass to the said Penalty of Fifty Pounds for or by reason of his unstopping or taking down the Stopper or Stoppers from any Pot or Pots, during the Time of filling or charging such Pot or Pots, within Forty-two Hours from the Time of his having begun to fill or charge such Pot or

Nor for unstopping Pots during the Time of filling or charging.

or Pots, or for blowing any Proof not exceeding Four Ounces during such Time.

Officers may at any Time unstop Pots to examine the Metal.

XXIII. And be it enacted, That any Officer of Excise may at any Time unstop or take down the Stopper from any Pot containing any Metal or Materials for the making of Flint Glass for the Purpose of inspecting, examining, gauging, or taking an Account of such Metal or Materials.

All the Pots charged with Metal for making Flint Glass to be unstopped at the same Time.

XXIV. And be it enacted, That on Notice having been given for opening or taking down the Stopper from any Pot or Pots in any Flint Glasshouse, all such Pots in such Glasshouse as shall be charged with Metal or Materials for any particular Journey or making of Flint Glass shall at the Time specified in such Notice be opened altogether and gauged, and the Metal therein charged with Duty at one Time, upon the Attendance of the Officer or Supervisor or Surveyor of Excise for that Purpose; and if within One Hour after the Attendance of such Officer or Supervisor or Surveyor, all such Pots shall not be opened together, so as to allow of the same being gauged, and the Metal or Materials therein charged with Duty, such Notice shall be void, and a fresh and like Notice shall be given for unstopping such Pots.

Flint Glass Makers may charge Overtakers.

XXV. And be it enacted, That it shall be lawful for any Maker of Flint Glass, after the Pots of any particular Journey or making of Flint Glass shall have been charged under such Notice as herein-before mentioned, and after the Time specified in such Notice, to fill or charge any fresh Pot or Pots, commonly called "Overtakers," with Materials or Preparations for the making of Flint Glass at any Time during the same Journey or making of Glass, upon giving a like Notice of his Intention so to do, all which said Pot or Pots commonly called "Overtakers" shall be unstopped under a like Notice, and together at one and the same Time, in the same Manner as the Pots of the same Journey or making are directed to be unstopped, and shall be under and subject to the same Rules, Regulations, and Directions and Penalties as any other Pot or Pots for the making of Flint Glass.

The Metal in any Pot, within Twenty Hours after beginning to charge, may, on Notice, be laded out into Water to improve it.

XXVI. And be it enacted, That any Maker of Flint Glass may, within Twenty Hours after filling or commencing to charge any Pot, but not afterwards, on giving Six Hours Notice in Writing to the Surveying Officer of Excise, specifying the particular Pot or Pots, lade out into Water, in the Presence of an Officer, all the fluxed Metal or Materials in such Pot, and thereupon make such Alteration in such Metal or Materials as he shall think fit for improving the same or the Colour thereof, and such Pots shall be forthwith recharged with the same or similar Metal or Materials; and every Pot so recharged shall be subject to the same Rules and Regulations as are herein-before provided with respect to the unstopping of Pots and giving Notice for the same.

Journey to be finished and Metal

XXVII. And be it enacted, That every Maker of Flint Glass shall and he is hereby required, at or before the Hour of Six o'Clock in the Evening

Evening of *Saturday* in each and every Week, to work out or to cause to be worked out into Goods and Wares the whole of the Metal or Materials which at any Time during that Week shall have been fluxed or melted in any Pot or Pots to him belonging for the Purpose of being made into Flint Glass; or in case of such Maker not being able to work out the whole of such Metal or Materials into Goods and Wares by the Time aforesaid, he shall give Notice in Writing to the Officer of Excise Six Hours before commencing to lade out any Part of the Metal or Materials, and shall, under such Notice, lade out before the said Hour of Six o'Clock in the Evening of *Saturday*, in the Presence of the Supervisor or Surveyor or Officer who shall attend for that Purpose, the whole of such Metal or Materials as may remain in any Pot or Pots after such Maker shall have ceased to work during that Journey; and the gauged Weight of such laded Metal or Materials, as taken by the Supervisor, Surveyor, or Officer in the Pot, shall be deducted from the Weight of Glass for and in respect of which such Maker shall at that Time be chargeable with Duty upon the Gauge thereof taken in the Pot according to the Provisions of this Act; and every Maker of Flint Glass who shall neglect or refuse to work out all such Metal or Materials into Wares, or to lade out the same into Water, on such Notice as aforesaid, before the Hour of Six o'Clock on *Saturday*, or who shall lade any Metal or Materials without having given such Notice, or without the Presence of the Supervisor, Surveyor, or Officer, shall forfeit One hundred Pounds: Provided always, that no Deduction or Allowance granted under this Act shall be made to any Maker of Flint Glass by any Officer of Excise for or in respect of any Metal or Materials laded out at any other Time than at the Conclusion of the Journey or Week's Making, except in case of Pots cracking and breaking, as herein-before provided for.

worked out into Wares by Six o'Clock on Saturday Night; or such as cannot be worked out to be laded out under Notice, and the Weight deducted.

XXVIII. And be it enacted, That every Maker of Flint Glass shall, in the Entry of his Workhouse and Premises by this Act required, in addition to all other Particulars prescribed in such Entry, specify every Lear by him intended to be made use of for the annealing of Flint Glass, on pain of forfeiting Two hundred Pounds for every Lear not so entered, together with all Goods and Wares which may at any Time be found therein.

Makers of Flint Glass to make Entry of their Lears for annealing Goods.

XXIX. And be it enacted, That every Maker of Flint Glass shall and he is hereby required to erect, make, and construct every Lear by him made use of for the annealing of Glass with the Sides and Ends thereof perpendicular and parallel to each other, and the Bottom level, with only One Mouth or Entrance into the same, and only One Discharge Hole out of the same, which Discharge Hole shall open into and communicate with the Weighing Room herein-after mentioned, and with no other Room or Place whatsoever; and every such Maker shall number all such Lears progressively with a durable Mark, and shall keep and continue the same respectively numbered in manner aforesaid; and every Maker of Flint Glass who shall erect, make, or construct any Lear contrary to the Directions aforesaid, or shall neglect or refuse to number or to keep and continue the same so numbered in manner aforesaid, or shall make use of any Lear not erected, made, or constructed and numbered in manner aforesaid,

Construction of Lears.

shall forfeit One hundred Pounds for each Time that any Lear erected, made, or constructed contrary to the Directions aforesaid, or not kept numbered as aforesaid, shall be made use of, together with all the Goods and Wares which may be found or put therein.

Makers of Flint Glass to provide Fastenings for securing the Mouth or Entrance of every Lear, which shall be locked by the Officers.

XXX. And be it enacted, That every Maker of Flint Glass shall at his own Expence provide and affix good, sufficient, and secure Iron Doors or Gratings to the Mouth or Entrance of every Lear intended to be made use of for the annealing of Flint Glass, and to the Furnace and Ash Holes of such Lear, and proper Locks and Keys and all other necessary Fastenings for securing the same shall be provided by the Supervisor or Surveyor of Excise at the Expence of such Maker; and every such Lear, and the Mouth or Entrance and Iron Doors or Gratings thereof, and of the Furnace and Ash Holes, shall be locked and fastened by the Officer of Excise at all Times, except when such Maker shall be actually at work in putting, placing, or depositing in such Lear Goods and Wares for the Purpose of being annealed therein, or when such Lear shall be opened by the proper Officer of Excise, in pursuance of such previous Notice as is herein-after directed and prescribed for opening the same, for the Purpose of lighting a Fire in or heating the same for annealing Goods and Wares, or for the Purpose of necessarily repairing the same; and every Maker of Flint Glass who shall refuse or neglect to provide such Iron Doors or Gratings, or to affix the same as herein-before directed, shall forfeit One hundred Pounds, together with all Goods and Wares which may be found or put in any such Lear during the Time the same and the Furnace and Ash Holes thereof shall remain unprovided with such Iron Doors or Gratings so affixed.

Penalty on Makers for Neglect.

Makers of Flint Glass to provide a Weighing Room and Re-weighing Room.

XXXI. And be it enacted, That every Maker of Flint Glass shall and he is hereby required to find and provide, or erect, build, and construct, in every Glass-house intended to be made use of by him for the making of Flint Glass, a good and secure Weighing Room and Re-weighing Room; and every such Weighing Room shall be near to and communicate with the Lear or Lears of such Glass-house, and shall be well and sufficiently lighted, and, excepting the Discharge Hole or Holes of such Lear or Lears which are herein-before required to open into such Weighing Room, shall not have more than One Entrance or Door into the same, and such One Door or Entrance shall open directly into and afford and form an immediate Communication with the Re-weighing Room; and every such Re-weighing Room shall be a well-lighted Room contiguous and next adjoining to the Weighing Room, and shall be separated or divided therefrom only by a Wall not more than Two Feet in Thickness, and the Door of Communication shall be in such Wall between the said Weighing and Re-weighing Room; and no such Re-weighing Room shall have more than Two Doors or Entrances into the same, one being the said Door of Communication with the Weighing Room, and the other opening into or communicating with any Part of the Premises appertaining to the Glass-house; and the Supervisor or Surveyor of Excise shall provide and affix, at the Expence of every such Maker, proper and secure Fastenings and Locks for locking and securing the Doors and Entrances of such Weighing Room and

Re-weighing Room, and the Door or Entrance into every such Room shall be kept locked and fastened by the Officers of Excise at all Times, except when the same shall be opened by the Officer of Excise, under such Notices as are herein-after prescribed, for the Purpose of such Maker or his Servants arranging or regulating the Pans or Trays of Goods or Wares which shall have been drawn or conducted through the Lear or Lears into such Weighing Room, or for the Purpose of the Officer of Excise weighing and taking an Account of the Goods and Wares in such Weighing Room and charging the Duty thereon, or for the Purpose of needful and necessary Repairs at Times when no Goods or Wares shall be therein, or in any Lear communicating therewith; and every such Re-weighing Room, and the Doors and Entrances thereof, shall be securely locked and fastened by the Officers of Excise at all Times when any weighing of Goods and Wares and charging of Duty thereon is proceeding in the Weighing Room, and during the Time that any Glass which shall have been weighed and charged with Duty by the Officer shall be and remain in such Re-weighing Room in order to be re-weighed by the Supervisor or Surveyor; and every Maker of Flint Glass who shall refuse or neglect to find and provide, or to erect, build, or construct such Weighing and Re-weighing Rooms as aforesaid, according to the Directions aforesaid, shall forfeit One hundred Pounds; and it shall be lawful for the Commissioners of Excise to refuse to grant a Licence to any such Maker for the making of Flint Glass until such proper secure Weighing and Re-weighing Room shall have been provided by him.

Makers of Flint Glass to provide Pans and Trays for receiving Goods in the Lear, and proper Machinery for drawing such Pans and Trays through the Lear into the Weighing Room.

XXXII. And be it enacted, That every Maker of Flint Glass shall provide a sufficient Number of Iron Pans or Trays to receive and contain, during the annealing thereof in the Lear or Lears, all the Goods and Wares of Flint Glass requiring to be annealed which shall from Time to Time be made or blown in his Glass-house, and shall also find and provide and apply to such Iron Pans or Trays (except as herein-after provided) good and sufficient Chains, Rollers, Instruments, and Machinery, fit and proper for working the said Iron Pans or Trays, and conveying and conducting the same, with the Goods and Wares therein, immediately from the Mouth or Mouths of such Lear or Lears into such Lear or Lears for the Purpose of annealing such Goods and Wares therein, and shall also provide and erect in the most convenient Part of his Glass-house, or entered Premises for using the same, a fit, proper, and convenient Windlass for the Purpose of drawing, rolling, conveying, and conducting all and every such Pans and Trays, with the Goods and Wares therein, from the Mouth or Mouths of the said Lears through the said Lear or Lears, and from and out of the same, when sufficiently annealed, into the Weighing Room; and every Maker of Flint Glass who shall refuse or neglect to provide a proper and sufficient Number of such Iron Pans or Trays as aforesaid, or to find and provide and apply to the same, or any of them, such good and sufficient Chains, Rollers, Instruments, Apparatus, and Machinery for the working thereof as aforesaid, or to provide and erect such proper and convenient Windlass as before prescribed for the Purposes aforesaid, shall forfeit Two hundred Pounds.

XXXIII. Pro-

Rollers and Machinery need not be applied to the Lear used for annealing Goods for cutting.

XXXIII. Provided always, and be it enacted, That nothing herein contained shall extend or be construed to extend to oblige any Maker of Flint Glass to provide or apply such Chains, Rollers, Machinery, and Windlass as aforesaid to the Lear in his Glass-house usually known as the Kiln, and commonly used for the Purpose of annealing Flint Glass of the Sort or Description which is made for cutting, provided that the said Lear be in other respects constructed in conformity with the Directions of this Act.

Two Hours Notice to be given for heating the Lear.

XXXIV. And be it enacted, That every Maker of Flint Glass shall, when and as often as he shall intend or be desirous to light the Fire to heat any Lear, give to the Officer of Excise under whose Survey he shall be Two Hours Notice in Writing of his Intention so to do, specifying in such Notice the particular Lear and the Time when the Fire is to be lighted, and the Officer shall attend at the Time mentioned in such Notice, and shall unlock and open such Lear, and the Mouth or Entrance and Iron Doors or Gratings thereof; and if any Maker shall neglect to light such Fire within One Hour after such Lear, and the Mouth or Entrance and Iron Doors or Gratings thereof, shall be opened, the Notice given for that Purpose shall be void, and the Officer of Excise shall immediately on the Expiration of such One Hour again lock up and fasten such Lear, and the Mouth or Entrance and Iron Doors or Gratings thereof, and of the Furnace and Ash Holes; and the Maker of Flint Glass shall give a like fresh Notice in Writing before such Lear, or the Mouth or Entrance and Iron Doors or Gratings thereof, shall again be opened.

Glass of different Makings not to be annealed at the same Time.

XXXV. And be it enacted, That no Maker of Flint Glass shall at one and the same Time put, place, have, or keep in the same Lear any Goods or Wares of different Makings, nor any Sort or Species of Glass or Glass Wares other than Flint Glass Wares, on pain of forfeiting One hundred Pounds.

All Articles requiring to be annealed as soon as made to be deposited in a Pan or Tray placed within the Mouth of the Lear, and as the Pans or Trays are filled to be drawn down into the Lear, from thence into the Weighing Room.

XXXVI. And be it enacted, That every Maker of Flint Glass, as soon as any Article, Vessel, or Utensil of Flint Glass requiring to be annealed is made or blown, shall put, lay, and deposit the same in one of the Iron Pans or Trays herein-before required to be provided, which shall at that Time be placed within the Mouth or Entrance of the Lear for the Purpose of receiving the Goods and Wares requiring to be annealed, and shall in like Manner continue to put, lay, and deposit in the said Pan or Tray so placed as aforesaid such Articles, Vessels, and Utensils as they are made or blown, until the Bottom or Surface of such Pan or Tray shall be filled or covered; and when and as soon as the Bottom or Surface of each Pan or Tray shall be filled or covered with or by such Articles, Vessels, or Utensils as aforesaid, the same shall, by means of such Chains, Rollers, Instruments, Windlass, and Machinery before described, except where by this Act such Machinery is not required, be successively drawn, conveyed, and conducted into the Lear, for the Purpose of the Goods and Wares therein being annealed; and when sufficiently annealed, the Pan or Tray containing the same shall by the same Means, except as aforesaid, be drawn, rolled, conveyed, and conducted from and

and out of such Lear directly into the Weighing Room; and every such Maker as aforesaid shall keep and continue all such Pans or Trays in the said Weighing Room, without altering or disturbing the Positions of any Article, Vessel, or Utensil, or any of the Goods or Wares therein, until the proper Officer of Excise shall attend to weigh and take an Account of all such Articles, Vessels, and Utensils, Goods and Wares, and charge the Duty thereon; and every Maker of Flint Glass who shall refuse or neglect to put, lay, or deposit any Article, Vessel, or Utensil of Flint Glass requiring to be annealed, as soon as the same shall be made, in one of such Pans or Trays so placed within the Mouth or Entrance of the Lear, or to keep and continue any Article, Vessel, or Utensil in the Pan or Tray in which placed, or who shall refuse or neglect to cause every such Pan and Tray, with the Goods and Wares thereon, to be so drawn into and through the Lear into the Weighing Room, and to be there kept, without the Positions of such Goods and Wares being altered or disturbed, until such Articles, Vessels, and Utensils, Goods and Wares, shall be taken out of such Pans or Trays for the Purpose of being weighed and taken an Account of and charged with Duty, or who shall in any other respect act contrary to the Regulations aforesaid, shall forfeit Two hundred Pounds: Provided always, that the Goods and Wares placed in any Lear to which such Chains, Rollers, and Machinery are not by this Act required to be provided and applied shall be continued in such Lear until the same shall be annealed, and shall then be taken, drawn, and removed out of such Lear, with the Pans or Trays on which the same may be placed, into the Weighing Room, there to be weighed and taken account of and charged with Duty with and in the same Manner as other Goods and Wares, Articles, Vessels, and Utensils, in the said Weighing Room.

Before locking up the Lear at the Close of the Journey a Declaration of the Number of Pans to be given.

XXXVII. And be it enacted, That every Maker of Flint Glass shall, when and as soon as any Journey or Making of Flint Glass shall be finished, and before the Mouth or Entrance or Iron Doors or Gratings of the Lear or Lears, or any of them, into which any Goods or Wares of that Journey or Making shall have been put shall be locked, fastened, and secured by the Officer of Excise, deliver to such Officer a Declaration in Writing, specifying the true Number of Pans or Trays which during that particular Journey or Making shall have been put or deposited in each such Lear, with Goods and Wares therein; and if any Frame or Stand or other Contrivance shall be placed in any Pan or Tray so as to enable the same to hold more Goods or Wares than would otherwise fill or cover the Bottom or Surface thereof, such Pan or Tray shall be described in the said Declaration as a Double Pan or Tray; and every Maker of Flint Glass who shall neglect or refuse to deliver such Declaration, or who shall deliver any false Declaration, shall forfeit One hundred Pounds: Provided always, that such Penalty shall not be incurred for delivering a false Declaration in any Case where the Number of Pans or Trays specified in any Declaration so delivered shall not differ from the Number of Pans or Trays deposited in the Lear, or found in the Weighing Room, in any greater Proportion than Two *per Cent.*

Notice for opening the Weighing Room for regulating Pans.

XXXVIII. And be it enacted, That when any Maker of Flint Glass shall be desirous of having the Door or Entrance of any Weighing Room opened for the Purpose of arranging or regulating the Positions of the Pans or Trays therein he shall give to the Officer of Excise under whose Survey he shall be One Hour's previous Notice thereof in Writing, specifying in such Notice the particular Weighing Room to be opened, and the particular Time when and the Purpose for which he is desirous to have them unlocked and opened; whereupon the Officer shall attend pursuant to such Notice, and, having previously locked the Door of the Re-weighing Room, shall unlock and open the Door or Entrance of the Weighing Room, and continue the same so unlocked and open for the Space of Half an Hour, during which Time such Maker, or his Servants, shall be at liberty to arrange or regulate the Positions of the Pans or Trays in such Weighing Room; and when such Arrangements or Regulations shall be finished, or at the End of the said Half Hour, whichever shall first happen, the Officer shall again lock, fasten, and secure the said Door or Entrance: Provided always, that no such Maker shall be at liberty to give any such Notice more than once in any Six Hours, nor shall any Officer of Excise, in pursuance or under Pretence of any such Notice, unlock or open the Door or Entrance of any Weighing Room oftener than once in any Space of Six Hours, save and except in the Case of any of the Chains or Rollers or Machinery of the Lear breaking or becoming out of order so as to prevent the working thereof, in which Case it shall be lawful for the Officer of Excise, on Notice thereof, to unlock or open the said Door or Entrance, and admit the Maker of Flint Glass, or his Workmen, for repairing or arranging in the Presence of the Officer such Machinery.

Proviso.

Notice for opening the Weighing Room to weigh and charge Goods.

XXXIX. And be it enacted, That when any Maker of Flint Glass shall be desirous of having any Weighing Room to him belonging unlocked and opened for the Purpose of having weighed and charged with Duty any Flint Glass therein he shall give to the Officer of Excise under whose Survey he shall be Six Hours previous Notice thereof in Writing, specifying in such Notice the particular Weighing Room and the particular Time and Hour at and the Purpose for which he is desirous to have the same unlocked and opened; and the Officer of Excise shall attend at the Time mentioned in such Notice, and shall unlock and open such Weighing Room for the Purpose aforesaid, and such Officer of Excise shall proceed to weigh and shall weigh and take an Account of the whole of the Goods and Wares in such Weighing Room, (except such as may be selected by the Maker thereof to be broken down according to the Provision herein-after made,) and shall charge such Maker with the Duty for and in respect of all such Goods and Wares according to such Weight: Provided always, that no Maker of Flint Glass shall be at liberty to give any Notice for having any Weighing Room, or the Door or Entrance thereof, opened for the Purpose aforesaid at any other Time than between the Hours of Six of the Clock in the Morning and Six of the Clock in the Evening; and any such Notice which shall specify any Time for the unlocking or opening any Weighing Room for the Purpose other than between the said Hours shall be null and void.

XL. And

XL. And be it enacted, That whenever any Officer of Excise shall attend to weigh any Flint Glass or Flint Glass Goods or Wares he shall, before opening the Door of the Weighing Room, securely lock and fasten the outer Door of the Re-weighing Room, and shall continue the same so locked and fastened during the whole Time that such Officer shall be engaged in weighing in the Weighing Room, and until all the Glass shall have been weighed and removed into the Re-weighing Room; and as soon as the Officer shall have finished weighing all the Glass and Goods and Wares weighed by him the Maker thereof shall, with a sufficient Number of his Workmen or Servants, without Delay remove and convey all such Glass and Goods and Wares, and the Glass selected as unfit to be weighed and broken down, according to the Provision herein-after made, from and out of the Weighing Room into the Re-weighing Room, and shall there place and deposit the same; and all such Flint Glass, Goods, and Wares and broken Glass shall remain in such Re-weighing Room, with the Doors or Entrances thereof securely locked and fastened by the Officer of Excise, for the Space of Four Hours, unless sooner re-weighed by the Supervisor or Surveyor or other superior Officer of Excise, who are hereby authorized to weigh and re-weigh all such Flint Glass, Goods, and Wares accordingly; and if upon the re-weighing thereof any additional Weight shall be discovered or found, such additional Weight shall be chargeable and charged with Duty; and the Supervisor or Surveyor or other superior Officer attending to re-weigh shall examine all such Glass which may have been selected and broken down, and satisfy himself that the same is properly and sufficiently broken, so as to be incapable of being used as Wares or Utensils, or otherwise than for Cullet or waste Glass; and as soon as such re-weighing shall be finished, or at the Expiration of the said Four Hours, if the Supervisor, Surveyor, or other superior Officer shall not have attended to re-weigh, all the Flint Glass, Goods, Wares, and broken Glass in the said Re-weighing Room shall be forthwith removed and conveyed from and out of the same, under pain of Forfeiture thereof; and every such Flint Glass Maker who shall not convey and remove all the Glass, Goods, and Wares weighed, and the broken Glass, from and out of the Weighing Room into the Re-weighing Room, and there place and deposit and continue the same, or who shall before the same are re-weighed, or the Expiration of the Four Hours, remove or convey the same out of the Re-weighing Room, shall forfeit Two hundred Pounds.

Manner of proceeding with respect to weighing Goods.

XLI. And be it enacted, That every Maker of Flint Glass who shall manufacture any Flint Glass which does not require to be annealed in the Lear shall find and provide or build or construct in every Glass-house in which such Flint Glass is to be made or manufactured a good, sufficient, and secure and well-lighted Room for the placing and depositing therein of all Goods and Wares which shall not require to be annealed, which Room shall be next to and communicate with such Glass-house; and no such Room shall have more than One Door or Entrance into the same, which Door or Entrance shall open directly into and afford and form an immediate Communication with the Glass-house; and the Supervisor or Surveyor of Excise shall, at the Expence of the Maker of Flint Glass, find

Room to be provided for the Deposit of Flint Glass not requiring to be annealed.

find proper and sufficient Locks and Fastenings for securing the said Room; and such Room, and the Door or Entrance thereof, shall be kept securely locked and fastened by the Officer of Excise at all Times when there shall be any Glass therein deposited, except when the same shall be opened by the Officer of Excise for the Purpose of putting or depositing Goods or Wares therein, or of weighing and taking an Account of and charging Duty on the same; and when any such Maker of Flint Glass shall be desirous of having the Door or Entrance of such Room unlocked or opened for any of the Purposes aforesaid he shall give to the Officer of Excise under whose Survey he shall be One Hour's previous Notice in Writing of his being desirous of depositing Glass in such Room, and Six Hours Notice for weighing such Glass for the Charge of Duty, specifying in such Notices respectively the Time and Hour when he is desirous to have the said Room unlocked and opened, whereupon the Officer shall attend pursuant to such Notice, and shall unlock and open the Door or Entrance of such Room, and shall continue the same so unlocked and open for so long a Time as may be necessary for the Purposes specified in such Notice, and such Officer shall afterwards again securely lock and fasten the said Door or Entrance; and every such Maker of Flint Glass who shall not find and provide or build and construct such Room as aforesaid shall forfeit Two hundred Pounds, and be further subject to the Penalty for not placing and depositing every Article, Vessel, and Utensil manufactured by him in a Pan or Tray in the Mouth or Entrance of the Lear.

Notice to be given for making Goods not requiring to be annealed.

XLII. And be it enacted, That every Maker of Flint Glass intending to manufacture Goods or Wares not requiring to be annealed in the Lear shall, One Hour before beginning to make any such Goods or Wares, give Notice in Writing to the Officer of Excise under whose Survey he shall be of his Intention so to do, specifying in such Notice the particular Kind of Goods or Wares to be made; and if any Maker of Flint Glass shall neglect or omit to give such Notice none of the Goods or Wares made by him shall be allowed to be placed or deposited in the said Room for unannealed Goods and Wares, but if placed or deposited therein shall be forfeited; and all Goods and Wares made or manufactured without such Notice shall be placed and deposited in the Lear, and be conveyed through the same into the Weighing Room, according to the Regulations herein-before prescribed, on pain of forfeiting the Penalty imposed for any Breach of such Regulations.

All Goods not requiring to be annealed to be placed in Baskets or Trays, and carried immediately into the Room for unannealed Goods, to

XLIII. And be it enacted, That every Maker of Flint Glass, having provided such Room as before required for depositing therein unannealed Glass, who shall make or manufacture under such Notice as aforesaid any Goods or Wares of Flint Glass not requiring to be annealed, shall place or deposit all such Goods and Wares as the same are and as each Article thereof is made in Trays or Baskets to be by him provided, and shall immediately, as the same are respectively filled, carry and convey such Trays or Baskets, with the Goods and Wares placed and deposited therein, into the said Room provided for the Purpose, and place and deposit them therein, and shall keep and continue

continue the same with the Goods and Wares in them in such Room until the Officer of Excise shall have finally weighed and taken an Account of such Goods and Wares, and charged the same with Duty; and every Maker of Flint Glass who shall make or manufacture any such Flint Glass, and shall not place and deposit any such Goods or Wares as soon as made in such Trays or Baskets, or shall not immediately as the same shall be filled carry and convey every such Tray or Basket, with the Goods and Wares therein, into such Room, and there deposit the same, or shall not keep and continue the same in such Room until all such Goods and Wares shall be weighed and taken an Account of by the Officer of Excise, shall forfeit Two hundred Pounds: Provided always, that any Officer of Excise shall be at liberty to weigh or take an Account of all Goods and Wares brought or deposited in such Room at such Times and in such Manner as he may think fit.

remain there until weighed and charged with Duty.

XLIV. And be it enacted, That all Goods and Wares deposited in such Room for unannealed Goods shall be weighed and taken account of and charged with Duty by the Officers of Excise, either on such Notice as aforesaid being given for that Purpose, or at such Time as any Officer shall see fit; and all such Goods and Wares, after being weighed and taken an Account of and charged with Duty, shall, together with any Glass which may have been broken, under the Provisions herein-after made, remain in such Room, with the Door or Entrance thereof securely locked and fastened by the Officer of Excise, for the Space of Four Hours, unless sooner re-weighed by the Supervisor or Surveyor or other superior Officer, who are hereby authorized to weigh and re-weigh the same, and in case of any additional Weight being found to charge the Duty thereon as herein-before provided in respect of Glass re-weighed in the Re-weighing Room; and as soon as the same shall be re-weighed by the Supervisor or Surveyor or other superior Officer, or at the End of the said Four Hours, the Door of such Room shall again be opened, and all such Goods and Wares so weighed and taken account of and charged with Duty, and all the broken Glass, shall be forthwith removed and conveyed out of such Room, under pain of Forfeiture thereof; and every Maker of Flint Glass who shall remove any such Glass before the same has been re-weighed, or the Expiration of the said Four Hours, shall forfeit One hundred Pounds.

Unannealed Goods, after being weighed by the Officer, to remain in the Room Four Hours, unless sooner re-weighed by the Supervisor.

Penalty.

XLV. Provided always, and be it enacted, That when any manufactured Flint Glass Goods or Wares shall be produced to be weighed by any Officer of Excise, either in the Weighing Room or in the Room for unannealed Goods, it shall be lawful for the Maker of such Goods or Wares to select and declare any Part thereof as imperfect or broken, or not properly manufactured, and to desire the same not to be weighed; and thereupon all such Goods and Wares which shall be so selected and declared shall be forthwith broken to Pieces in the Presence of or by the Officer of Excise who shall be in attendance, and rendered unfit for Use as manufactured Goods or Wares, or otherwise than as Cullet or waste Glass, and after being so broken and rendered unfit for Use shall be put aside,

Maker may select any Flint Glass Goods or Wares, and declare them imperfect, and not to be weighed; and such Articles shall be broken to Pieces, and not charged.

without being weighed; and such Officer shall thereupon proceed to weigh and take an Account of all the Remainder of the Goods and Wares which shall be produced to him; and if any Maker of Flint Glass shall hinder or prevent or obstruct any Officer of Excise in breaking or causing to be broken to Pieces any Glass so selected and declared to be imperfect, broken, or not properly manufactured, he shall forfeit One hundred Pounds.

Construction of annealing Arches or Ovens.

XLVI. And be it enacted, That every Maker of Spread or Broad Glass, Crown Glass, *German* Sheet Glass, and of common Glass Bottles respectively shall and he is hereby required to erect, build, make, and construct every annealing Arch or Oven to be made use of for annealing the Glass manufactured by him with the Sides and Ends thereof perpendicular and parallel to each other respectively, and the Bottom thereof level, and (except as herein-after provided) with only One Mouth or Entrance into the same, and shall number the same progressively with a durable Mark; and any such Maker as aforesaid who shall erect, build, make, or construct any annealing Arch or Oven, or make use of any annealing Arch or Oven made or constructed contrary to the Directions aforesaid, or who shall refuse or neglect to number or to keep numbered the same progressively as aforesaid, shall forfeit One hundred Pounds, together with all the Glass Goods and Wares which may be put or found therein.

Penalty.

Annealing Arch or Oven for German Sheet Glass may have Two Mouths or Entrances.

XLVII. Provided always, and be it enacted, That it shall be lawful for the Commissioners of Excise to permit and allow any annealing Arch or Oven intended to be used for annealing *German* Sheet Glass to be made and constructed with Two Mouths or Entrances to the same, so that such annealing Arch or Oven be built, made, and constructed in other respects in conformity with the Regulations herein-before prescribed, and that each such Mouth or Entrance be secured in manner herein-after required.

Iron Grating and Fastenings to be provided for the annealing Aches or Ovens, and to be locked up at all Times when Goods are therein.

XLVIII. And be it enacted, That every Maker of Spread or Broad Glass, Crown Glass, *German* Sheet Glass, and common Bottles shall, at his own Expence, provide and affix a good and sufficient Iron Grating to each Mouth or Entrance of every annealing Arch or Oven made use of by him for the annealing of Spread or Broad Glass, Crown Glass, *German* Glass, Glass or common Bottles, or Utensils of common Bottle Metal respectively, such Iron Grating to extend down to the Ground, or within One Foot of the Ground; and proper Locks and Keys and all other necessary Fastenings for locking and securing every such annealing Arch and Oven, and the Mouth or Entrance and Iron Grating thereof, shall be provided by the respective Supervisors and Surveyors of Excise, at the Expence of such Makers respectively; and at the Expiration of Four Hours after any such Makers shall have delivered, or ought to have delivered to the Officer of Excise, the Declaration of the Number of Tables or Sheets of Spread or Broad Glass, Crown Glass, or *German* Sheet Glass, or of Bottles and Vessels or Utensils, put or deposited or contained in any such annealing Arch or Oven respectively as is herein-after directed and required, or sooner, if desired by

by such Maker, the Officer of Excise shall securely lock and fasten every such annealing Arch or Oven, and the Mouth or Entrance or Mouths and Entrances and Iron Grating thereof, and shall keep the same so locked and fastened until the Glass contained in such annealing Arch or Oven shall be taken out, in the Presence of the proper Officer of Excise, for the Purpose of being weighed and charged with Duty; and every such Maker of Glass who shall refuse or neglect, at his own Expence, to provide such Iron Grating as aforesaid, or to affix the same as herein-before directed before such annealing Arch or Oven shall be made use of, shall forfeit One hundred Pounds, together with all Glass Goods and Wares, Bottles and Utensils respectively which may be put or found in any such annealing Arch to which such Iron Grating shall not be affixed.

Makers of Spread or Crown or German Sheet Glass, or of common Bottles, to give Two Hours Notice for heating the annealing Arch.

XLIX. And be it enacted, That every Maker of Spread or Broad Glass, Crown Glass, *German* Sheet Glass, or of common Bottles shall, Two Hours before beginning to light or kindle any Fire to heat any annealing Arch or Oven used by him for annealing Glass, give Notice in Writing of his Intention so to do to the proper Officer of Excise; and if any such Maker shall not light and kindle such Fire within One Hour after the Time specified in any Notice, such Notice shall be null and void, and a fresh one shall be required; and every such Maker respectively who shall light or kindle a Fire in any annealing Arch or Oven without having given such previous Notice shall forfeit Fifty Pounds: Provided always, that if any such Maker shall be desirous at any Time when no Glass shall be therein of making use of any such Arch or Oven for the Purpose of annealing therein any Pots or Pot Rings, such Maker shall specify in the said Notice for kindling or lighting the Fire the particular Purpose for which the said Arch or Oven is to be heated.

All Crown Glass as soon as flashed, and Spread and German Sheet Glass as soon as opened, to be placed in the annealing Arch, and no other Glass to be put therein.

L. And be it enacted, That every Maker of Spread or Broad Glass, Crown Glass, and *German* Sheet Glass shall, when and so soon as any Crown Glass shall be made or flashed, or any Spread or Broad Glass or *German* Sheet Glass opened out, remove all such Crown Glass as the same is made and flashed, and all such Spread or Broad Glass or *German* Sheet Glass as the same is opened, directly into the annealing Arch or Oven, and there place and deposit the same in such Manner and Form as the Officer of Excise shall approve, and so that the same may, so far as the Nature of the Case will admit, be the most easily and securely viewed, inspected, and examined, and the Number and Kinds thereof judged of in each such annealing Arch or Oven; and no such Maker shall put, place, have, or keep any other Sort or Species of Glass or Glass Wares whatsoever in any annealing Arch or Oven entered or made use of for the annealing of Spread or Broad Glass, Crown Glass, or *German* Sheet Glass than such Glass respectively; and every such Maker of Glass as aforesaid who shall neglect or refuse to remove any Crown Glass, Spread or Broad Glass, or *German* Sheet Glass, when and so soon as the same is made or flashed or opened, directly into the annealing Arch or Oven, or to place or deposit the same as aforesaid, or who shall put, place, have, or keep any other Sort or Species of Glass or Glass Wares in any annealing Arch or Oven entered or made use of for annealing

annealing Spread or Broad Glass, Crown Glass, or *German* Sheet Glass than such Glass respectively, shall forfeit One hundred Pounds.

Makers of Spread, Crown, and German Sheet Glass, before closing up the annealing Arch, to deliver a Declaration of the Number of Tables placed in it.

LI. And be it enacted, That within Half an Hour after all the Tables or Sheets of Spread or Broad Glass, Crown Glass, or *German* Sheet Glass to be annealed are deposited and placed in the annealing Arch or Oven containing the same, and before the Maker thereof shall begin to close or stop up such annealing Arch or Oven, such Maker shall deliver to the Officer of Excise under whose Survey he shall be a Declaration in Writing, specifying the true Number of Tables or Sheets of Spread or Broad Glass or Crown Glass or *German* Sheet Glass respectively put and deposited and contained in each and every such annealing Arch or Oven respectively, and also the true Number of Inches in Length occupied by such Tables or Sheets of Spread or Broad Glass or Crown or *German* Sheet Glass (as the Case may be) from the Back or Bottom of each such Arch or Oven to the first or front Table or Sheet of Glass, and the Number of Inches unoccupied between such first or front Table or Sheet of Glass and the Grating at the Mouth of the Arch or Oven; and if the Number of Tables or Sheets of Glass specified in such Declaration shall be greater or less than at and after the Rate of Five *per Centum* on the Number of Tables or Sheets of Glass put or deposited or found in any such annealing Arch, or if the Number of Inches specified in any such Declaration as occupied by the Tables or Sheets of Glass, or unoccupied in any such annealing Arch or Oven, shall be found to vary in a greater or less Proportion than Five *per Centum* from the Number of Inches ascertained on any Measurement of any such annealing Arch or Oven by any Officer of Excise, such Maker in either such Case shall forfeit Fifty Pounds; and if any such Maker shall neglect or refuse to deliver such Declaration as aforesaid, or if any such Variation in the Number of the Tables or Sheets of Glass as aforesaid, and also at the same Time any such Variation in the Number of Inches, shall be found or discovered, such Maker shall forfeit Two hundred Pounds, with all the Glass put or deposited or contained in such annealing Arch or Oven.

All Bottles and Utensils of Bottle Metal to be placed in the annealing Arch as soon as made, and no other Goods to be put therein.

LII. And be it enacted, That every Maker of common Bottles shall, when and so soon as the same shall be blown or made, remove all and singular the common Bottles and other Vessels and Utensils of common Bottle Metal by him blown or made directly into the annealing Arch or Oven, and shall there place and deposit the same in such Manner and Form as the Officer of Excise under whose Survey he shall be shall approve, so that the same may be most easily and securely viewed, inspected, and examined, and the Numbers and Kinds thereof ascertained in every such annealing Arch or Oven; and no such Maker shall at one and the same Time put, place, have, or keep in any such annealing Arch or Oven any common Bottles or other Vessels or Utensils of common Bottle Metal of different makings or fillings of the Pots, nor shall put, place, or keep any Sort or Kind of Glass or Glass Wares other than common Bottles or Vessels or Utensils made of common Bottle Metal in any annealing Arch or Oven entered or made use of for annealing common Bottles; and every

every such Maker who shall neglect or refuse to remove all the common Bottles or Vessels and Utensils blown or made by him into the annealing Arch or Oven directly as made, or to place or deposit the same in manner and form aforesaid, or who shall at one and the same Time put, place, have, or keep in any annealing Arch or Oven any common Bottles or other Vessels or Utensils made of common Bottle Metal of different making or fillings of the Pots, or shall put, place, or keep any Sort or Kind of Glass or Glass Wares other than common Bottles or Vessels or Utensils made of common Bottle Metal in any annealing Arch or Oven entered or made use of for annealing common Bottles, shall forfeit One hundred Pounds.

Makers of Bottles before beginning to close up the annealing Arch, to deliver a Declaration of the Number of Bottles placed therein.

LIII. And be it enacted, That before any Maker of common Bottles shall begin to close or stop up any annealing Arch or Oven containing common Bottles or Vessels or Utensils he shall deliver to the Officer of Excise under whose Survey he shall be a Declaration in Writing, specifying the true Number of Bottles and other Vessels or Utensils of common Bottle Metal put or deposited or contained in each and every annealing Arch respectively; and every such Maker who shall neglect or refuse to deliver such Declaration as aforesaid, or shall deliver any untrue Declaration, shall forfeit One hundred Pounds: Provided always, that such Penalty shall not be incurred for delivering an untrue Declaration in any Case where the Number of Bottles, Vessels, and Utensils specified in any Declaration so delivered shall not differ from the Number of Bottles, Vessels, and Utensils put, deposited, or found in any such annealing Arch in any greater Proportion than Five *per Centum*.

Regulations respecting the drawing of annealing Arches.

LIV. And be it enacted, That every Maker of Spread Glass, Crown Glass, *German* Sheet Glass, or of common Bottles respectively, being desirous to draw or take any such Glass or Bottles or Vessels or Utensils respectively out of any annealing Arch or Arches or Oven or Ovens, shall, Twelve Hours before beginning to draw, give Notice thereof in Writing to the Officer of Excise under whose Survey he shall be, specifying in such Notice each particular Arch or Oven intended to be drawn, and the Number thereof, and the particular Time and Hour when it is intended to begin to draw the same; and upon such Notice having been given the Officer of Excise shall attend at the Time specified therein, and shall unlock and open such annealing Arch or Arches, Oven or Ovens, and such Officer shall also attend and see the Whole and all and every Part of such Glass or Bottles or Vessels or Utensils respectively drawn and taken from and out of such annealing Arch or Arches, Oven or Ovens, and shall also weigh and take an Account of the Whole and every Part thereof, except any Bottles or Vessels or Utensils which may be broken and unfit for Use, and charge the Maker with the Duty thereon according to such Weight; and every such Maker of Glass or of Bottles as aforesaid who shall have given such Notice and begun to draw any annealing Arch or Oven, and who shall not, with a sufficient Number of Workmen and Servants, proceed and continue without any unnecessary Delay or Interruption to draw and take the Whole and all and every Part of the Spread or Broad Glass, Crown Glass, or *German* Sheet Glass, or Bottles or Vessels and Utensils, as the Case

may be, from and out of such annealing Arch or Oven, and proceed and continue to bring the same as drawn or taken out to the Scale to be weighed by or in the Presence of the Officer of Excise, or who shall not finish such drawing and weighing (except in the Case of inevitable Accident) within Four Hours from the Commencement of the drawing, shall forfeit Two hundred Pounds; and if any such Maker as aforesaid shall neglect or refuse to begin to draw any annealing Arch or Oven immediately after the same, and the Mouth or Entrance and Iron Grating thereof, shall be opened by the Officer of Excise, the Notice for drawing the same shall be void, and such Officer shall immediately again securely lock and fasten each and every such annealing Arch or Oven, and the Mouth or Entrance and Iron Grating thereof, and a like fresh Notice shall be required before the same shall again be opened: Provided always, that no such Maker as aforesaid shall be at liberty to give any such Notice for drawing any annealing Arch or Oven at any other Time than between Six of the Clock in the Morning and Six of the Clock in the Evening, and every Notice given for drawing any annealing Arch or Oven at any other Time shall be null and void.

Spread, Crown, and German Sheet Glass, after being weighed by the Officer, to be deposited Three Hours separate from other Glass, unless sooner re-weighed by the Supervisor.

LV. And be it enacted, That as soon as any Spread or Broad Glass, Crown Glass, or *German* Sheet Glass shall have been weighed by the Officer of Excise the same shall be forthwith placed or deposited in a convenient Room or Place separate and apart from all other Glass or Glass Wares whatsoever, and such Spread or Broad Glass, Crown Glass, or *German* Sheet Glass shall remain in such Room or Place where so placed or deposited for the full Space of Three Hours from the Time of finishing the weighing thereof, unless the same shall have been sooner weighed or re-weighed by the Surveyor or Supervisor of Excise or other superior Officer, who is hereby empowered to weigh or re-weigh all such Glass; and if upon the re-weighing thereof any additional Weight shall be discovered or found, such additional Weight shall be chargeable and charged with the respective Duties by Law payable for such Glass respectively; and every Maker of Spread or Broad Glass, Crown Glass, and *German* Sheet Glass respectively who shall refuse or neglect to place and deposit any such Glass in such convenient Room or Place as aforesaid separate and apart from all other Glass or Glass Wares, or who shall remove or convey out of such Room or Place any such Glass before the End of Three Hours after the same shall have been weighed by the Officer, unless the same shall be sooner weighed or re-weighed by the Surveyor or Supervisor or other superior Officer of Excise, shall forfeit One hundred Pounds.

Makers of German Sheet Glass making Shades which do not require to be annealed, to provide a separate Room for the Deposit of them.

LVI. And be it enacted, That every Maker of *German* Sheet Glass making Shades which do not require to be annealed shall and is hereby required to provide in his Glass-house a good, sufficient, and well-lighted Room for the placing and depositing therein such Shades as do not require to be annealed in an annealing Arch or Oven, and shall also provide a sufficient Number of Trays and Baskets for the receiving of all such Shades, and carrying and conveying and depositing the same in such Room as soon as made; and the said Room shall be constructed in the same Manner, and shall be locked and fastened and opened, and all Shades made of

German Sheet Glass not requiring to be annealed shall be removed to such Room, and there deposited, weighed, and charged with Duty, and kept therein under the same Rules, Regulations, Notices, Fines, Penalties, and Forfeitures as are in and by this Act prescribed and imposed in respect of the Room required to be provided by Makers of Flint Glass for the Deposit of Flint Glass Goods and Wares not requiring to be annealed, and in respect of the Removal and Deposit and weighing and re-weighing and charging and keeping of such Flint Glass Goods and Wares in such last-mentioned Room.

Makers of German Sheet Glass to declare the Number of Shades made each Journey.

LVII. And be it enacted, That every Maker of *German* Sheet Glass shall, as soon as the Journey or Making of Glass is finished, and before the Door of such Room for unannealed Shades is locked and secured by the Officer of Excise, deliver to such Officer a Declaration in Writing of the Number of Shades made in such Journey or Making; and every Maker of *German* Sheet Glass who shall neglect or refuse to deliver such Declaration, or who shall deliver any untrue Declaration, shall forfeit One hundred Pounds.

Commissioners of Excise may grant Permission for Spread Glass or Crown or German Sheet Glass to be annealed in a Lear.

LVIII. Provided always, and be it enacted, That it shall be lawful for the Commissioners of Excise and they are hereby authorized to grant Permission to any Maker of Spread or Broad Glass, Crown Glass, or *German* Sheet Glass to anneal such Glass in a Lear to be provided for that Purpose; and in case of any such Permission, the Maker of Glass to whom the same shall be granted shall make and construct a Lear in the same Form as is prescribed in respect to Lears for annealing Flint Glass, with all the same Fastenings and Securities thereto, and a like Weighing Room and Re-weighing Room, and Pans and Trays and Machinery for conveying such Pans and Trays through the Lear into the Weighing Room; and all the Spread or Broad Glass, Crown or *German* Sheet Glass made by any such Maker shall, as soon as such Crown Glass shall be made or flashed, or such Spread or Broad Glass or *German* Sheet Glass shall be opened out, be placed in the Pans or Trays within the Mouth of the Lear, and be drawn down the Lear into the Weighing Room, and shall, with the Maker thereof, become subject and liable to all the Rules, Regulations, Enactments, and Provisions herein-before contained in respect of the Lear and Weighing and Re-weighing Room, and the opening and closing the same, and the annealing and weighing and re-weighing of Flint Glass and Goods and Wares of Flint Glass (save and except as to selecting and putting aside of imperfect Glass to be broken to Pieces without weighing); and such Maker shall be subject and liable to all the Pains, Penalties, and Forfeitures imposed in respect to Flint Glass and Goods and Wares of Flint Glass, and in respect to the Regulations, Rules, Provisions, and Enactments relating to the same.

Plate Glass not to be manufactured at the same Time in the same House with Spread,

LIX. And be it enacted, That no Maker of Spread or Broad Glass, Crown Glass, or *German* Sheet Glass who shall also be a Maker of Plate Glass shall make or manufacture at the same Time, from the same Furnace, or within the same Glass-house or Building, any Spread or Broad Glass, Crown Glass, or *German* Sheet Glass and Plate Glass; but all such Plate Glass shall be made and manufactured

Crown, or German Sheet Glass.

tured in a separate Period when no Spread or Broad Glass, Crown Glass, or *German* Sheet Glass shall be making or manufacturing, or any fluxed Metal or Materials for making the same, shall be in such Glass-house or Building; and every such Maker who shall make or manufacture at the same Time, from the same Furnace or within the same Glass-house or Building, any Plate Glass, and any Spread or Broad Glass, Crown Glass, or *German* Sheet Glass, shall forfeit One hundred Pounds, together with all the Plate Glass and Spread or Broad Glass, Crown Glass, or *German* Sheet Glass found so manufacturing or manufactured together at the same Time.

No Spread Glass, Crown or German Sheet Glass, to be made of greater Thickness than One Ninth of an Inch.

LX. And be it enacted, That no Spread or Broad Glass or Crown or *German* Sheet Glass shall be made of greater Thickness in the Foot superficial, exclusive of the Centre or Bullion or Selvage or Rim thereof, than One Ninth of an Inch, except the Metal or Materials shall, before the same or any Part thereof be begun to be manufactured into Wares, be declared by the Maker thereof, by Notice in Writing to be by him delivered to the Officer of Excise under whose Survey he shall be, to be made for Plate Glass, and the Duty on Plate Glass, Metal, or Materials be charged thereon under the Rules and Regulations prescribed in respect to Plate Glass; and all such Glass respectively which shall be made of any greater Thickness than One Ninth of an Inch, except as aforesaid, shall be forfeited.

Spread or Broad Glass to be cut and opened before cold, or to be charged as German Sheet.

LXI. And be it enacted, That no Glass shall be deemed or allowed as Spread or Broad Glass which shall not be cut and opened whilst the same is warm, and before becoming cool after being blown, but that all such Glass which, having been blown, shall be allowed to become cold before the same is cut and opened shall be deemed and taken to be *German* Sheet Glass, and shall be charged with Duty accordingly.

Fastenings, Locks, and Keys to be altered and repaired when required, at the Expence of the Makers of Glass.

LXII. And be it enacted, That every Maker of Glass in whose Glass-house any Doors, Gratings, or Fastenings, Locks or Keys shall be provided for the securing any Lear, annealing Arch or Oven, Weighing or Re-weighing Room, or other Room or Place required to be secured under the Provisions of this Act, shall from Time to Time, and at all Times when required so to do by the Surveyor or Supervisor or any superior Officer of Excise, immediately alter, repair, and amend the same respectively; and the Surveyor or Supervisor of the District may at all Times as it may be necessary change and remove any Locks or Keys or Fastenings, and replace the same, with other Locks and Keys and Fastenings; and every Maker of Glass who shall refuse or neglect to pay for any Lock or Key or Fastenings at any Time provided by the Surveyor or Supervisor of Excise for locking or securing any Door, Grating, Fastening, Room, or Place required by the Provisions of this Act to be locked, fastened, and secured, either when first supplied or on any Change of such Lock or Key or Fastening, or who shall, for the Space of Ten Days after being required so to do by any Notice in Writing from the Surveyor or Supervisor or other superior Officer of Excise, neglect or refuse to alter,

alter, amend, or repair any Door, Grating, or Fastening as aforesaid, shall forfeit One hundred Pounds.

Penalty on gaining Access to Places secured, or damaging Fastenings.

LXIII. And be it enacted, That if any Maker of Glass shall, by any false or duplicate Key, or by any Means, Art, or Contrivance whatsoever, open any Lock or Fastening, or open or gain any Access to any Lear, annealing Arch or Oven, or the Mouth, Entrance, or Iron Grating thereof, or any Weighing or Re-weighing Room, or any other Room or Place, after the same shall have been locked, fastened, or secured by the Officer of Excise, before the same shall be again unlocked and opened by the Officer under such Notice and at the Times prescribed by this Act, or shall wilfully break or damage any Fastening, Lock, Key, or Seal, or any Label for securing any Lock or Fastening provided or affixed by any Supervisor or Officer of Excise, or shall provide, affix, or make use of, or procure to be provided, affixed, or made use of, any false or deceptive Fastening, or use any Art, Means, or Device whereby the Securities intended by this Act shall be in any Manner defeated, such Maker of Glass shall forfeit Five hundred Pounds.

Every Maker of Glass (except Plate Glass) to provide Weights and Scales.

LXIV. And be it enacted, That every Maker of Glass (except Makers of Plate Glass) shall and he is hereby required to provide and keep in his Glass-house sufficient and just Scales and Weights, and every Maker of Flint Glass in his Weighing and Re-weighing Room and Room for unannealed Glass, and every Maker of Spread or Broad Glass, Crown Glass, and *German* Sheet Glass, and of Bottles, in a proper Place, to be approved of by the Supervisor or Surveyor of Excise, within View of the annealing Arches or Ovens, or as near thereto as the same can conveniently be placed, and every Maker of *German* Sheet Glass in his Room for unannealed Glass, shall respectively provide and firmly fix a fit and proper Hook or Hooks for holding and suspending the Scales; and every such Maker of Glass respectively shall permit and suffer any Officer of Excise to use the said Hook or Hooks, Scales and Weights, for the Purpose of weighing and taking an Account of all the Glass which shall be at any Time in the Possession of any such Maker respectively; and every such Maker of Glass who shall neglect to keep such Scales and Weights, or to provide and affix in manner aforesaid such fit and proper Hooks, in the respective Rooms and Places aforesaid, or shall not permit or suffer any Officer of Excise to use the same, shall forfeit One hundred Pounds; and every such Maker of Glass who shall in the weighing of any Glass make use of or procure, or cause or suffer to be made use of, any false or unjust or insufficient Scales or Weights, or who shall make use of any Force or Violence, or practise any Art, Device, or Contrivance, by which any Officer of Excise may be hindered or prevented or deceived in taking the true Account or Weight of any Glass, or charging the true Amount of Duty thereon, shall forfeit Five hundred Pounds, together with all the Glass weighed or produced to be weighed at the Time of such Offence, and all such unjust or insufficient Scales or Weights.

Penalty for Neglect, 100*l.*

for using false Scales or Weights, &c. 500*l.*

Makers, with their Servants, to assist the Officers in weighing.

LXV. And be it enacted, That every Maker of Glass (except Plate Glass) shall, when and as often as he shall be thereto required by any Officer of Excise, with a sufficient Number of his Workmen or Servants, aid and assist to the utmost of his Power the Officers of Excise in weighing or re-weighing and taking an Account of all Glass in the Possession of such Maker required to be weighed or re-weighed under the Provisions of this Act, on pain of forfeiting for every Refusal or Neglect One hundred Pounds.

In weighing Glass the Turn of the Scale to be given in favour of the Crown, &c.

LXVI. And be it enacted, That in the weighing of all Glass under the Provisions of this Act the Turn of the Scale shall be given in favour of the Crown, and in lieu thereof there shall be allowed in the Charge of Duty to the Maker One Pound Weight upon each and every One hundred Pounds of such Glass respectively weighed.

Glass not charged with Duty to be kept separate from that which has been.

LXVII. And be it enacted, That every Maker of Glass shall at all Times keep all Glass in his Custody and Possession which shall not have been weighed by the Officer of Excise, and charged with Duty, separate and apart from all Glass, Glass Wares, Bottles, and Utensils which shall have been so weighed and charged, on pain of forfeiting One hundred Pounds.

Officers of Excise, at the End of every Six Weeks, to make a Return of the Duty charged on each Glass-maker, who shall pay the Amount in Six Weeks afterwards.

LXVIII. And be it enacted, That every Officer of Excise under whose Survey any Maker of Glass shall be, or any other Officer who shall be appointed so to do, shall from Time to Time at the Expiration of every Six Weeks, or at such other Times as the Commissioners of Excise shall direct, make out and deliver to the Commissioners of Excise an Account or Return in Writing of the Quantity of Glass made by such Maker, and for which he shall have become chargeable with Duty in such preceding Six Weeks or Period, and of the Duty payable thereon, according to the Weight of such Glass, or of the Materials from which the same may have been manufactured, and shall also leave a Copy of such Account or Return with such Maker of Glass; and the Account or Return of such Officer shall be a Charge on every such Maker of Glass, who shall pay and clear off the Duty appearing by such Return to have become due within Six Weeks after such Account or Return shall have been made out, or in default thereof shall forfeit double the Amount of such Duty.

For making the Charge on Flint Glass, an Account to be made out at the End of each Six Weeks of the whole Quantity of Glass charged with Duty, and of the whole

LXIX. And be it enacted, That for making out the said Account or Return in respect to Flint Glass an Account shall, at the End of every Round or Period of Six Weeks, be taken and made out by the Officer of Excise of the whole Quantity of Flint Glass for or in respect of which any Maker of Flint Glass shall have been charged with Duty upon the fluxed Materials or Metal or other Preparations from which such Flint Glass as aforesaid shall have been made, after Deduction of the gauged Weight of all fluxed Materials, Metal, or other Preparations taken account of by the Officer, and laded out of the Pot, according to the Provisions of this Act, and of the whole Weight of manufactured Flint Glass and Glass Wares weighed by such

such Maker of Flint Glass within such Round or Period of Six Weeks as aforesaid; and if upon such Account being taken and made out as aforesaid the Weight of such manufactured Flint Glass and Glass Wares as aforesaid shall exceed the Quantity of such Flint Glass as aforesaid with which such Maker of Flint Glass shall have been so charged with Duty, after such Deduction as aforesaid, by any Quantity greater than the Quantity of Forty *per Centum* of or upon the whole Quantity of such Flint Glass as last aforesaid, such Maker of Flint Glass shall be charged with and pay the Duty of Two-pence *per* Pound upon each and every Pound Weight of such Excess over and above any Duty which such Maker of Flint Glass shall have paid or may have been charged with upon the fluxed Materials or Metal or other Preparations from which such Glass as aforesaid shall have been made.

Weight of Glass weighed within such Period, and Two-pence per Pound additional to be charged on all Excess above Forty per Centum.

LXX. And be it enacted, That every Maker of Glass who shall for One Quarter of an Hour after an Officer of Excise shall have commenced to gauge or take an Account of the Metal in any Pot, or to examine or take an Account of the Glass in any annealing Arch or Oven, stir or break up the Fire, or add fresh Coals or Fuel thereto, in any Furnace or annealing Arch in his Glass-house, or who shall wilfully raise Smoke or any noisome or offensive Vapour, whereby the Officer may be prevented or hindered in gauging or examining any Pot or Pots set in any Furnace or annealing Arch, or in examining the Metal or Materials in any Pot set in any Furnace, or in gauging or ascertaining the Quantity or Weight of any such Metal or Materials, or in examining or counting the Tables, Sheets, Goods, Wares, or Bottles or Utensils in any annealing Arch or Oven, shall forfeit One hundred Pounds.

Penalty for stirring the Fire or raising any Smoke or Vapour to prevent the Officer from examining Pots, Metal, or Glass in the Furnace or annealing Arch.

LXXI. And be it enacted, That every Maker of Glass who shall hide or conceal or cause to be hidden or concealed, or shall remove or convey away or deposit, or cause to be removed, conveyed away from or deposited in any Place, any Glass, Glass Wares or Goods, Bottles, Vessels, or Utensils whatever, or any Metal or Materials, to evade the Duties chargeable thereon, or any Part of such Duties respectively, shall, over and above every other Penalty to which he may in so doing become subject, forfeit Five hundred Pounds.

Penalty on concealing Glass or Materials to evade the Duty.

LXXII. And be it enacted, That each and every Person who shall make or manufacture any Sort or Kind of Glass or Glass Wares, (other than Chandelier or ornamental Drops, Buttons, or Beads,) or any Bottles or Utensils, by melting any Metal or Materials, Cullet, or old or broken Glass in any Pot, Crucible, or other Utensil, shall be deemed and taken to be a Maker of Glass, and shall be subject as such to all and every the Enactments, Provisions, Regulations, Restrictions, Fines, Penalties, and Forfeitures of this Act.

Who to be deemed Glassmakers.

LXXIII. Provided always, and be it enacted, That every Person who shall carry on the Trade or Business of a Drop Pincher or Maker of Beads or Buttons from Glass shall duly make Entry with the Officer of Excise of all and every Workshop, Room, and Place where he shall carry on such Trade or Business, or keep any Materials

Drop Pinchers to make Entry with the Excise, and produce the Invoices of their Materials.

rials for that Purpose, and shall from Time to Time produce to the Officer of Excise inspecting his Workshop, Room, or Place all Materials by him used or employed in such Trade or Business, and shall at the same Time, if required, deliver to such Officer the Invoice or Invoices for all Lump, Paste, or Cane Glass received into his Custody or Possession; and every Person who shall use or carry on such Trade or Business aforesaid without having made Entry as aforesaid, or who shall refuse to produce any Materials to any Officer of Excise, or any such Invoice, when required so to do, shall forfeit Fifty Pounds, and all Glass Goods and Materials found in any such Workshop, Room, or Place not entered shall be forfeited.

Shades or Cylinders of uncoloured Flint Glass not to be opened or flattened out, except as hereby allowed.

LXXIV. And be it enacted, That it shall not be lawful for any Maker of Flint Glass, or any other Person, to open or flatten out any Shade or Cylinder made of White or uncoloured Flint Glass, except as herein-after provided, on pain of forfeiting all Flint Glass so opened or flattened out and One hundred Pounds: Provided always, that Makers of Flint Glass may open out and flatten Cylinders of White or uncoloured Glass into Plates, such Plates, when opened and flattened out not being of less Thickness than Two Tenth Parts of an Inch, nor of greater Dimensions than Fourteen Inches Square.

Glass Benders to make Entry, and not to have Shades or Cylinders of uncoloured Flint Glass in their Possession.

LXXV. And for preventing Frauds by Persons other than Makers of Flint Glass opening out and flattening Shades or Cylinders of Flint Glass, be it enacted, That every Glass Bender or Stainer, not being a Maker of Glass, who shall make use of any Arch or Oven for the heating, opening, or flattening, or bending or staining of Glass, shall make Entry with the Officer of Excise of the District or Division in which his Premises shall be situate of every Arch or Oven, and of every Room and Place used by him for heating, opening, or flattening, or bending or staining Glass, or keeping Glass opened or flattened or stained, or to be opened or flattened out or stained; and it shall not be lawful for any such Bender or Stainer of Glass to receive or have in any Arch or Oven, or in any Room or Place so entered, any Shade or Cylinder made of White or uncoloured Flint Glass; and every Person who shall make use of any Arch or Oven for heating, opening, or flattening, or bending or staining Glass, without having made such Entry as aforesaid, shall forfeit Fifty Pounds, together with all the Glass found on such unentered Premises; and every Glass Bender or Stainer on whose Premises any Shade or Cylinder of White or uncoloured Flint Glass shall be found shall forfeit the same, together with Five Pounds for every such Shade or Cylinder.

Officers of Excise may inspect the Premises of Glass Benders or Stainers.

LXXVI. And be it enacted, That it shall be lawful for any Officer of Excise at all Times to enter into and inspect the Premises of every Drop Pincher, Maker of Glass Beads or Buttons, Bender and Stainer of Glass, and to examine all Glass therein; and if any such Officer shall be obstructed or be hindered or prevented from so entering, or from examining any Glass in any such Premises, the Drop Pincher, Maker of Glass Beads or Buttons, Bender, or

Stainer, at or in whose Premises such Obstruction, Hindrance, or Prevention shall take place, shall forfeit Fifty Pounds.

Persons intending to export Glass on Drawback to give a Packing Notice.

LXXVII. And be it enacted, That every Person intending to export any Glass as Merchandize, and obtain the Drawback thereon, shall give Twelve Hours Notice of his Intention to pack the same for Exportation on Drawback to the Officer of Excise who shall be appointed by the Commissioners of Excise for that Purpose, specifying in such Notice the Time and Place when and where and the Person on whose Account such Glass is intended to be packed, and the Kind or Description of Glass to be packed; and such Notice having been given, an Officer of Excise shall attend at the Time and Place specified, and all the Glass intended to be exported shall be produced to him, and shall be weighed and packed in his Presence, and the Packages containing the same shall be marked with the true Weight of Glass therein in the Presence of such Officer, and shall be secured with such Fastenings and sealed with such Seals or Marks by such Officer in such Manner as the Commissioners of Excise shall direct; and every such Officer shall take an Account of the Kind and Quantities of all such Glass as shall be produced to him and be packed in his Presence, and shall make a Return thereof to the Export Officer of Excise, or Officer acting as Export Officer at the Port of Exportation; and in weighing any Glass for Exportation the same shall be weighed to the nearest Quarter of a Pound on each Draught, any Fractions above a Quarter of a Pound being disregarded: Provided always, that if the Person giving such Packing Notice shall not begin and proceed to pack up all such Glass at the Time mentioned therein such Notice shall be null and void, and a like fresh Notice shall be required before the packing up the same or any Part thereof.

No Glass, except Spread or Crown Glass in Tables and Bottles, to be packed in any Package but a Cask, Box, or Chest.

LXXVIII. Provided always, and be it enacted, That no Glass whatsoever, except as herein-after provided, shall be packed for Exportation on Drawback in any Crate or other Package made or constructed with any void Space or Spaces in or between the component Parts thereof, or any of them; but all Glass shall be packed for Exportation in Casks, Boxes, or Chests only in which the Exporter shall, previous to the packing the Glass therein, have cut or sunk therein a sufficient Number of circular Cavities, each thereof not less than a Quarter of an Inch nor more than Half an Inch in Depth, and not less than One Inch nor more than an Inch and a Half in Diameter, to receive the Seal of the Officer of Excise, and to protect such Seal from being defaced, broken, or damaged; and each such Cavity shall be cut or sunk one Part thereof on the Edge of the Lid or Cover, and the other on the Side of the Cask, Box, or Chest, so that each such Seal may be conveniently placed by the Officer of Excise Part on the Wood of such Lid or Cover, and the Residue on the Wood of the Side of each such Cask, Box, or Chest; and no Drawback shall be allowed or paid for or in respect of any Glass packed otherwise than as aforesaid, save and except that nothing herein contained shall extend or be deemed to extend to prohibit the packing of Whole or Half Tables of Spread Glass or Crown Glass, or any common Bottles, in any Crate or Package whatsoever.

Penalty for placing any heavy Substance with Glass packed for Exportation, or any other Glass than that produced to the Officer, or for using any Art to deceive the Officer, 200*l.*

LXXIX. And be it enacted, That if any Person shall fraudulently put or place any heavy Substance or Matter other than Glass in any Cask, Box, or Chest or Package containing any Kind of Glass packing or packed for Exportation, or shall (except as herein-after provided) pack in any Cask, Box, or Chest or Package any other Glass or other Substance or Article than the Glass produced to the Officer as to be packed and exported, or shall, by any Art, Contrivance, or Device, prevent, hinder, or deceive any Officer of Excise from or in taking a true Account of the Kind and Weight of the Glass packed, such Person shall forfeit Two hundred Pounds, and every such Cask, Box, or Chest, and Package, with the Contents thereof, shall be forfeited: Provided always, that nothing herein contained shall extend to prevent any Person from packing for Exportation on Drawback any Bottles containing dry or liquid Articles, or from packing in the Presence of the Officer of Excise the Frame of any Lamp, or the Case or Stand of any Cruets or Bottles, or any similar Thing belonging to any Article of Glass, in the same Cask, Box, or Chest or Package with the Glass to which it shall belong; but in all such Cases the Officer of Excise, in weighing and taking his Account for packing, shall weigh and take an Account of such Frame, Case, or Stand, or other Thing separate and distinct from the Glass to which the same shall belong, and shall distinguish such separate Weight in the Return to be made by him to the Export Officer of Excise as herein-before directed.

Penalty for opening Chests, &c. after being packed, or damaging Fastenings, &c.

LXXX. And be it enacted, That every Person who (not being an Officer of Excise or Customs) shall open any Cask, Box, or Chest or Package containing Glass which shall have been packed for Exportation, or shall wilfully destroy or deface any Seal of the Officer placed thereon, or damage any of the Fastenings thereof, and every Person who shall cut out, erase, obliterate, alter, or damage any Figure, Letter, or Mark, cut, written, painted, branded, or made on any Cask, Box, or Chest or Package containing Glass for Exportation, expressing or denoting the Weight of the Glass contained in such Cask, Box, Chest, or Package, or the Number thereof, shall forfeit Two hundred Pounds, and every such Cask, Box, or Chest and Package, with the Contents thereof, shall be forfeited, and may be seized by any Officer of Excise or Customs.

Any Maker of Glass for whom Glass shall have been packed for Exportation may give Notice for altering the Direction or Marks on a Change of Destination, or may have the Glass unpacked for Home Consumption.

LXXXI. Provided always, and be it enacted, That if any Maker of Glass by whom any Glass shall have been packed for Exportation shall, before giving Notice for the shipping thereof, require to change the Destination of such Glass, and in consequence to alter any Direction or any of the Marks thereof, or, not having exported such Glass, shall require to use the same for Home Consumption, it shall be lawful for such Maker to give Notice to the Officer of Excise who shall have packed such Glass, or to any other Officer authorized to pack Glass at his Premises, of such Change of Destination, or desire to have the Cask, Box, Chest, or Package containing the Glass opened for Home Consumption; and the Officer of Excise to whom such Notice shall be given shall attend at the Premises of the said Maker, and shall there see the Directions and Marks (except the Marks of the Weight of the

Glass therein) on the Cask, Box, Chest, or Package altered as required, or, in case of taking out for Home Consumption, shall wholly remove the Seals and Fastenings from such Cask, Box, Chest, or Package, and open the same; and in every such Case such Officer shall transmit to the Export Officer of Excise of the Port a Certificate of such Alteration of Direction or Marks, describing the same, or of such Cask, Box, Chest, or Package having been opened for Home Consumption.

Shipping Notice to be given.

LXXXII. And be it enacted, That every Person intending to export any Glass on Drawback shall, by himself or his Agent, give to the Export Officer of Excise, or Officer acting as such at the Port of Exportation, a Notice in Writing of his Intention to ship such Glass Six Hours at least before such Shipment shall be made, in which Notice shall be specified the Number of Packages to be shipped, with the respective Marks or Numbers thereon, and the Quantity and Kinds or Description of Glass in each Package, together with the Rate and Amount of the Duty paid, and of the Drawback claimed, and the Value for Home Consumption of the whole of the Glass to be shipped, distinguishing the Quantities and Kinds of Glass, if more than One Sort or Kind, chargeable with a different Rate of Duty, or entitled to a different Amount of Drawback, is contained in the Shipment; and such Notice shall also specify the Quay or Place where the Packages are then lying, and from which the same are to be shipped, and the Time of Shipment, with the Name of the Ship and the Master thereof, and the Place or Port to which such Glass is to be exported; and the Person so intending to export such Glass shall also, by himself or his Agent, make a Declaration before the Export Officer of Excise or Officer acting as such as aforesaid, under the Provisions of an Act passed in the Fifth and Sixth Years of His late Majesty's Reign, intituled *An Act to repeal an Act of the present Session of Parliament, intituled 'An 'Act for the more effectual Abolition of Oaths and Affirmations taken 'and made in various Departments of the State, and to substitute 'Declarations in lieu thereof; and for the more entire Suppression of 'voluntary and extra-judicial Oaths and Affidavits,' and to make other Provisions for the Abolition of unnecessary Oaths*, that such Packages, and the Glass contained therein, are and is the same described and set forth in the Account or Certificate of the Packing Officer, and that, to the best of his Knowledge and Belief, the full Duties of Excise have been charged and secured on such Glass; and shall also give Bond, with One or more sufficient Surety or Sureties, to be approved by the Officer appointed by the Commissioners of Excise, to take such Bond in Treble the Value of the Drawback, conditioned that such Packages, with the Glass therein, shall with all convenient Speed be shipped and exported, and shall not be unpacked in any Port or Harbour of the United Kingdom, nor unloaded, unshipped, or relanded, or put on board any other Ship or Vessel in any Part of the United Kingdom (Shipwreck or other unavoidable Accident excepted); and such Notice having been given and such Declaration made as aforesaid, and such Security having been entered into, the Officer of Excise receiving the same shall write his Name upon the said Shipping Notice as a Certificate of

5 & 6 W 4. c. 62.

of the Requisites aforesaid having been complied with, and shall forward and transmit the said Notice, with his Name thereon, to the proper Officer of Customs at the Port whose Duty it may be to attend the shipping of such Goods.

The Glass to be produced to and shipped in the Presence of an Officer of Customs.

LXXXIII. And be it enacted, That all the said Packages, with the Glass therein, shall, at the Time specified in the Notice for shipping the same, be produced to the proper Officer of Customs, who shall inspect and examine the same, and being satisfied that they are the Packages specified in the Shipping Notice shall see them shipped in his Presence, and certify such Shipment on the Shipping Notice, and return the same to the Export Officer of Excise, or Officer acting as such; and such Export Officer, having received back the said Notice with the Certificate thereon, shall deliver to the Exporter or his Agent a Debenture in such Form and with such Particulars as the Commissioners of Excise shall direct for the Payment of the Amount of Drawback at the Expiration of Six Weeks from the Time of Shipment.

Packages of Glass for which Notice for Drawback has been given may be examined by the Officers of Excise and Customs, and if found fraudulently varying from Notice to be forfeited, with Penalty.

LXXXIV. And be it enacted, That in every Case where any Notice for shipping Glass on Drawback shall be given it shall be lawful for the Officer of the Customs to whom the Packages containing such Glass shall be produced for Shipment, and for any other Officer of Customs or of Excise, to open all or any of the Packages mentioned in such Notice, and unpack and examine the Contents, and if the same are found correct shall, at his own Expence, to be allowed him by the Commissioners of Customs or Excise, as the Case may be, cause the same to be carefully repacked, and the respective Packages again secured and sealed; but if on such Examination any Package, or the Contents thereof, shall be found to vary in any Particular from the Description contained in the Shipping Notice, so that a higher or greater Sum than of right due shall have been claimed, or would in case such Discovery had not been made have on the Exportation of such Glass been deemed payable, as Drawback, or Her Majesty in any respect defrauded therein, such Packages, and the Contents thereof, shall be forfeited, and may be seized by any Officer of Excise or Customs, and the Exporter thereof shall forfeit Treble the Value of the Drawback sought to be obtained, or Two hundred Pounds, at the Election of the Commissioners of Excise.

Regulations for exporting common Bottles in Bulk.

LXXXV. Provided always, and be it enacted, That it shall be lawful for any Person to ship for Exportation on Drawback common Bottles in Bulk, not being packed in any Package, and in such Case the Person intending to export the same shall not be required to give any Packing Notice to the Officers of Excise, but such Person shall, by himself or his Agent, give to the Export Officer of Excise, or Officer acting as such at the Port of Exportation, a Notice in Writing of his Intention to ship such Bottles Twelve Hours at least before such Shipment shall be made, in which Notice shall be specified the Number of Dozens of Bottles to be shipped, and the Weight *per* Dozen, with the Rate and Amount of the Duty charged and of the Drawback claimed thereon, and the Value of such Bottles for

for Home Consumption, and shall also specify the Time of Shipment, with the Name of the Ship and Master thereof, and the Quay or Place where such Vessel is then lying, and from whence the said Bottles are to be shipped, and the Port or Place to which such Bottles are to be exported; and the Person intending to export such Bottles shall also, by himself or his Agent, make a Declaration, before the Export Officer of Excise or Officer acting as such, under the said Provisions of the said Act of the Fifth and Sixth Years of His late Majesty's Reign, that, to the best of his Knowledge and Belief, the full Duties of Excise have been charged and secured on the said Bottles, and shall also give Bond, with One or more sufficient Surety or Sureties to be approved of by the Officer appointed by the Commissioners of Excise to take such Bond, in Treble the Value of the Drawback, conditioned that the said Bottles shall with all convenient Speed be shipped and exported, and shall not be unloaded, unshipped, or re-landed, or put on board any other Ship or Vessel in the United Kingdom, Shipwreck or other unavoidable Accident excepted; and such Notice having been given and such Declaration made as aforesaid, and such Security having been entered into, the Officer of Excise receiving the same shall write his Name upon the said Shipping Notice as a Certificate of the Requisites aforesaid having been complied with, and shall transmit and forward the said Notice, with his Name written thereon, to the Officer of Customs; and the Person intending to export the said Bottles shall provide on board the Vessel in which the same are to be shipped sufficient Scales and Weights; and the Officer of Customs attending on such Vessel to whom the said Shipping Notice shall be transmitted shall see the said Bottles shipped, and shall with the said Scales and Weights weigh or cause to be weighed in his Presence the said Bottles, or as many Dozens thereof as he may deem necessary for ascertaining the correct Amount of the Weight of the Number thereof which may be shipped; and such Officer of Customs having seen the said Bottles, or as many of them as the Vessel may be capable of receiving, duly weighed and shipped, shall certify such Shipment, with the Number of Dozens of Bottles shipped and the Weight thereof, on the said Shipping Notice, and shall return the same to the Export Officer of Excise, or Officer acting as such; and such Export Officer, having received back the said Notice with the said Certificate thereon, shall deliver to the Exporter or his Agent a Debenture for the Payment, in Six Weeks from the Time of Shipment, of the Amount of Drawback on the Quantity and Weight of Bottles shipped according to the Certificate of the Officer of Customs: Provided always, that in case the whole Quantity of Bottles of which Notice shall have been given shall not be shipped, so that a less Amount of Drawback will be payable than stated in the Shipping Notice, the Officer of Excise who shall have received the Bond shall, in the Margin thereof, or by Endorsement thereon, state the real Amount of Drawback to be payable, and in such Case Treble the Amount of such real Drawback shall be the Penalty of the Bond.

LXXXVI. And be it enacted, That no Drawback shall be allowed or payable for or in respect of any unground or unpolished Plate Glass, No Drawback to be allowed on

Plate Glass, unless exported in the Forms prescribed.

Glass, nor for or in respect of any Plate Glass, unless the same shall be exported in rectangular Plates of the Size of Six Inches in Length by Four Inches in Breadth at the least, and of not less Thickness than One Eighth of an Inch, and unless each and every Plate thereof shall be perfectly ground and polished, and perfect and fit for Use as and for ground and polished Plate Glass, and shall not have been previously in use.

No Drawback to be allowed on Flint Glass unless properly manufactured;

LXXXVII. And be it enacted, That no Drawback shall be allowed or payable on Chandelier or ornamental Drops of less Weight than One Ounce each, nor on any Glass Buttons or Glass Beads, nor on any Flint Glass Goods or Wares, which shall not be good, fair, and merchantable Articles, perfectly manufactured of Metal fully and properly fluxed or fused and finished by all rough, waste, and useless Parts being removed therefrom, and of such Quality as to be worth at least Five-pence *per* Pound, exclusive of the Duty, if made for or if the same had been made into Articles for Home Consumption, and which shall not have been previously in use.

nor on Spread or Crown Glass, or German Sheet Glass.

LXXXVIII. And be it enacted, That no Drawback shall be allowed or payable on any Spread or Broad Glass, or Crown Glass or *German* Sheet Glass, unless the same shall be of good and merchantable Quality, and well and perfectly made of Metal properly fluxed or fused, and shall not have been previously in use.

Glass of a greater Specific Gravity than 2,800 not entitled to a higher Drawback than Flint Glass.

LXXXIX. And be it enacted, That no Glass exported of a greater Specific Gravity than Two thousand eight hundred shall be entitled to Drawback as Plate Glass, or Spread or Broad or Crown Glass, or *German* Sheet Glass; but all Glass produced for Exportation of a greater Specific Gravity than Two thousand eight hundred, if in other respects entitled to Drawback, and all coloured Glass other than stained Glass exported, shall be deemed and taken to be Flint Glass, and shall not be entitled to any higher Rate of Drawback than Flint Glass.

No Drawback on Bottles unless properly manufactured.

XC. And be it enacted, That no Drawback shall be allowed or payable on any Bottles or Vessels or Utensils of common Bottle Metal unless the same shall be sound and unbroken, without any Cracks therein, and well and perfectly made of Metal properly fluxed or fused, and which shall not have been previously in use.

Penalty on fraudulently packing or shipping or concealing or depositing Glass, to obtain the Drawback.

XCI. And be it enacted, That every Person who shall produce to any Officer of Excise or Customs to be packed or shipped for Exportation on Drawback, or who shall pack or ship for Exportation on Drawback, any Glass not entitled to Drawback, or any other Glass or other Articles, Matters, or Goods other than the Glass specified and described in the Notice for packing the same, or produced to the Officer to be packed, or who shall fraudulently remove, deposit, or conceal any Glass with Intent unduly to obtain any Drawback, or any higher Amount of Drawback than he would otherwise be entitled to, shall, over and above all other Penalties which he may thereby incur, forfeit Treble the Amount of the Drawback sought to be obtained

obtained, or Two hundred Pounds, at the Election of the Commissioners of Excise; and all such Glass or other Articles, Matters or Goods shall be forfeited, and may be seized by any Officer of Excise or Customs.

Treasury may dispense with or alter the Regulations for the Improvement or Preparation of Glass for Optical Instruments, or for the Purposes of Science.

XCII. And whereas it is necessary to obviate any Obstruction to the Improvement, Preparation, or Selection of Glass fitted for the Purposes of Optical Instruments or the Purposes of Science, which might be caused by a strict Adherence to the Regulations for securing the Duties on Glass; be it therefore enacted, That it shall be lawful for the Lords Commissioners of Her Majesty's Treasury from Time to Time to dispense with or alter the Whole or any Part of the said Regulations, or to remit the Whole or any Part of the Duty, and to prescribe such other Conditions and Securities as they may judge necessary or expedient for the Improvement or better Preparation and Selection of Glass fitted for the Purposes of Optical Instruments or for the Purposes of Science.

Repeal of former Acts,

XCIII. And be it enacted, That from and after the Commencement of this Act the several Acts following, so far as the same relate to Duties of Excise on Glass, or contain any Regulations for collecting, managing, or securing the Duties on Glass, but no further, shall be and the same are hereby repealed; that is to say, an Act passed in the Nineteenth Year of the Reign of His Majesty King *George* the Second, intituled *An Act for granting to His Majesty several Rates and Duties upon Glass and upon spirituous Liquors, and for raising a certain Sum of Money by Annuities and a Lottery, to be charged on the said Rates and Duties, and for obviating some Doubts about making out Orders at the Exchequer for the Monies advanced upon the Credit of the Salt Duties granted and continued to His Majesty by an Act of the last Session of Parliament;* an Act passed in the Seventeenth Year of the Reign of His Majesty King *George* the Third, intituled *An Act for granting to His Majesty a Duty upon all Servants retained or employed in the several Capacities therein mentioned, and for repealing several Rates and Duties upon Glass imposed by an Act made in the Nineteenth Year of the Reign of His late Majesty, and for granting to His Majesty other Rates and Duties upon Glass in lieu thereof, and for the better collecting the Duties upon Glass, and for repealing the several Rates and Duties charged by an Act made in the Twenty-ninth Year of the Reign of His said late Majesty upon all Persons and Bodies Politic and Corporate having certain Quantities of Silver Plate;* an Act passed in the Twenty-sixth Year of the Reign of His Majesty King *George* the Third, intituled *An Act to limit a Time for the Repayment of the Duties on Male Servants and Carriages by the Commissioners of Excise, and also on Horses, Waggons, Wains, and Carts by the Commissioners of Stamps; and for the Amendment of several Laws relating to the Duties under the Management of the Commissioners of Excise;* an Act passed in the Twenty-seventh Year of the Reign of His Majesty King *George* the Third, intituled *An Act for granting to His Majesty certain Duties on Glass imported into* Great Britain, *and for altering the Mode of charging the Duties on Glass made in* Great Britain; an Act passed in the Twenty-eighth Year of the Reign of His Majesty King *George* the Third, intituled *An Act for repealing the Duties of Buck*

19 G. 2. c. 12.

17 G. 3. c. 39.

26 G. 3. c. 77.

27 G. 3. c 28.

28 G. 3. c. 37.

Buck or Deer Skins undressed, Buck or Deer Skins, Indian *half-dressed, and Elk Skins undressed, imported, and on Hides and Skins dressed in Oil in this Kingdom, and for granting other Duties in lieu thereof; for laying a Duty on Stuffs printed, painted, stained, or dyed in* Great Britain; *allowing Deer and other Skins the Produce of* Florida *to be sold by Auction free from the Duty charged on such Sales; for amending several Laws relative to the Revenue of Excise, and to prevent the Sale of Sweets for Consumption in the Houses of Retailers thereof who shall not have Licences to sell Beer or Ale*; an Act passed in the Thirty-second Year of the Reign of His Majesty King
32 G. 3. c. 40. *George* the Third, intituled *An Act for amending the Laws of Excise relating to the Manufactory of Flint Glass;* an Act passed in the Thirty-fourth Year of the Reign of His Majesty King *George* the
34 G. 3. c. 27. Third, intituled *An Act for granting to His Majesty certain additional Duties on Glass imported into or made in* Great Britain; an Act passed in the Thirty-fifth Year of the Reign of His Majesty King
35 G. 3. c. 114. *George* the Third, intituled *An Act for better securing the Duties on Glass;* an Act passed in the Forty-fifth Year of the Reign of His
45 G. 3. c. 30. Majesty King *George* the Third, intituled *An Act for granting to His Majesty several additional Duties of Excise in* Great Britain; an Act passed in the Second Session of Parliament, in the Forty-seventh Year
47 G. 3. Sess. 2. c. 30. of the Reign of His Majesty King *George* the Third, intituled *An Act to amend several Laws of Excise in* Great Britain *relating to the Duties on Salt, Soap, Paper, Coffee, Cocoa Nuts, Spirits, and Glass, and for restoring Seizures in certain Cases;* an Act passed in the Forty-ninth Year of the Reign of His Majesty King *George* the
49 G. 3. c. 63. Third, intituled *An Act for repealing the Duties on the Materials used in making Spread Window Glass and Crown Glass, and for granting other Duties in lieu thereof, and for the better Collection of the said Duties;* an Act passed in the Fifty-first Year of the Reign
51 G. 3. c. 69. of His Majesty King *George* the Third, intituled *An Act for repealing the Duty on the Materials used in making Flint and Phial Glass, and for granting until the First Day of* August *One thousand eight hundred and twelve other Duties in lieu thereof, and for continuing and amending an Act passed in the Forty-ninth Year of His Majesty's Reign, intituled 'An Act for repealing the Duties on the Materials 'used in making Spread Window Glass and Crown Glass, and for 'granting other Duties in lieu thereof, and for the better Collection of 'the said Duties;'* an Act passed in the Fifty-second Year of the
52 G. 3. c. 77. Reign of His Majesty King *George* the Third, intituled *An Act for granting an additional Drawback on Flint, Phial, and Crown Glass; for charging an additional countervailing Duty on Flint and Crown Glass imported from* Ireland, *and for the better Prevention of Frauds in the Exportation of Glass on Drawback;* an Act passed in the Fifty-fourth Year of the Reign of His Majesty King *George* the
54 G. 3. c. 97. Third, intituled *An Act to continue until the First Day of* August *One thousand eight hundred and fifteen several Laws relating to the Duties on Glass made in* Great Britain; *for granting an Excise Duty on common Glass Bottles imported, and for the further Prevention of Frauds in the Exportation of Glass;* an Act passed in the Fifty-fifth Year of the Reign of His Majesty King *George* the Third, intituled
55 G. 3. c. 113. *An Act for altering certain Drawbacks and countervailing Duties on Glass, for exempting* Irish *Glass Bottles from the Duty imposed by*

an Act of the last Session of Parliament, and for exempting the Leather and Glass of Carriages belonging to certain Persons imported from Ireland *for private Use from Duty;* an Act passed in the Fifty-sixth Year of the Reign of King *George* the Third, intituled *An Act to repeal certain Drawbacks and countervailing Duties of Excise on Beer and Malt; to alter the Drawbacks on Plate Glass, and to prevent Frauds therein;* an Act passed in the Fifty-eighth Year of the Reign of His Majesty King *George* the Third, intituled *An Act to alter the Allowance for broken Plate Glass, and to exempt Manufacturers of certain Glass Wares from Penalties for not being licensed;* an Act passed in the Fifty-ninth Year of the Reign of His Majesty King *George* the Third, intituled *An Act to continue until the Fifth Day of* July *One thousand eight hundred and twenty certain Laws of Excise with regard to Crown Glass, and Flint and Phial Glass, and to alter certain Laws with regard to Flint Glass;* another Act passed in the same Fifty-ninth Year of the Reign of His Majesty King *George* the Third, intituled *An Act to repeal the Duties and Drawbacks of Excise on Plates or Sheets of Plate Glass, and to impose other Duties and allow other Drawbacks in lieu thereof;* an Act passed in the Sixth Year of the Reign of His Majesty King *George* the Fourth, intituled *An Act to repeal the Excise Duties and Drawbacks on Flint Glass in* Great Britain, *and to impose other Duties and another Drawback in lieu thereof throughout the United Kingdom, and to continue the Jurisdiction and Powers for recovering Penalties under Customs and Excise Laws in* Ireland, *until further Provision can be made;* an Act passed in the Seventh and Eighth Years of the Reign of His Majesty King *George* the Fourth, intituled *An Act to continue until the Tenth Day of* October *One thousand eight hundred and thirty an Act relating to Duties of Excise on Crown, Flint, and Phial Glass, and to alter certain Laws of Excise relating to Flint Glass;* an Act passed in the Ninth Year of the Reign of His Majesty King *George* the Fourth, intituled *An Act to repeal the Excise Duties and Drawbacks on Plate Glass, Broad Glass, Crown Glass, Bottle Glass, and Glass Bottles, payable in* Great Britain *and* Ireland *respectively, and to impose other Duties and to grant other Drawbacks in lieu thereof throughout the United Kingdom, and to make perpetual and extend to the United Kingdom several Acts relating to certain Duties on Glass;* an Act passed in the Second and Third Years of the Reign of His late Majesty King *William* the Fourth, intituled *An Act to repeal the Excise Duties on Flint Glass, and to impose other Duties in lieu thereof, and to amend the Laws relating to Glass;* an Act passed in the Fifth and Sixth Years of the Reign of His said late Majesty, intituled *An Act to repeal the Duty and Drawback on Flint Glass, and to impose other Duties and another Drawback in lieu thereof, and to reduce the Drawback on* German *Sheet Glass exported in Panes, and to repeal the Drawback on unground and unpolished Plate Glass, and to amend the Laws relating to the Duties on Glass:* Provided always, that all Duties charged and Arrears of Duties incurred under the said Acts, and all Penalties incurred for any Offence or Offences against the Provisions hereby repealed, or any of them, committed before the Commencement of this Act, may be sued for, levied, and recovered under the said Acts, or any of them, as fully and effectually as if this Act had not been passed.

56 G. 3. c. 108.
58 G. 3. c. 33.
59 G. 3. c. 104.
59 G. 3. c. 115.
6 G. 4. c. 117.
7 & 8 G. 4. c. 40.
9 G. 4. c. 48.
2 & 3 W. 4. c. 102.
5 & 6 W. 4. c. 77.

Commencement of Act.

XCIV. And be it enacted, That this Act shall commence and take effect on the First Day of *August* One thousand eight hundred and thirty-eight.

Act may be repealed or altered.

XCV. And be it further enacted, That this Act may be amended or repealed by any Act to be passed in this present Session of Parliament.

SCHE-

SCHEDULE to which this Act refers.

DUTIES.

	£	s.	d.
Plate Glass.			
For every Hundred Weight of the Materials or Metal or other Preparations whatever, by what Name soever the same may be called or known, which shall be made use of in the making of Plate Glass, and so in proportion for any greater or less Quantity - - - - - - - -	3	0	0
Flint Glass.			
For every Hundred Pounds Weight Avoirdupois, and so in proportion for any greater or less Quantity, of the fluxed Materials or Metal or other Preparations whatever, by what Name soever the same may be called or known, which shall be made for the Purpose of making Flint Glass, the Sum of - - - -	0	6	8
Spread or Broad Glass.			
For every Hundred Weight of Spread Window Glass, commonly called or known as Broad Glass, and so in proportion for any greater or less Quantity - - - - -	1	10	0
Crown Glass and German Sheet Glass.			
For every Hundred Weight of Crown Glass and German Sheet Glass, and so in proportion for any greater or less Quantity -	3	13	6
Bottles.			
For every Hundred Weight of common Bottles and all other Vessels and Utensils made of common Bottle Metal, and so in proportion for any greater or less Quantity - - - - -	0	7	0

DRAWBACKS.

	£	s.	d.
Plate Glass.			
For every Square Foot, superficial Measure, of ground and polished Plate Glass made from Materials or Metal or other Preparations for or upon which the Duties payable in respect of Plate Glass shall have been charged, which shall be exported to Foreign Parts, and so in proportion for any greater or less Quantity -	0	2	9
Flint Glass.			
For every One Hundred Pounds Weight Avoirdupois, and so in proportion for any greater or less Quantity, of Flint Glass for or in respect of which, or of the Materials, Metal, or other Preparation from which the same shall have been made, all Excise Duties payable thereon shall have been duly charged, and which shall be exported to Foreign Parts - - - -	0	18	9

	£	s.	d.
Broad Glass not cut into Panes.			
For every Hundred Weight of Window Glass, commonly called or known by the Name of Spread or Broad Glass, for which the Duties shall have been charged, and which shall be exported in Whole Sheets or Half Sheets to Foreign Parts, or the Islands of Guernsey, Jersey, Alderney, or Sark, and so in proportion for any greater or less Quantity - - - - -	1	10	0
Panes of Spread or Broad Glass.			
For every Hundred Weight of Spread or Broad Glass for which the Duty shall have been charged, and which shall be exported in Panes to Foreign Parts, such Panes being cut into regular rectangular Figures of not less Dimensions than Six Inches in Length by Four Inches in Breadth, and so in proportion for any greater or less Quantity than a Hundred Weight - -	1	15	0
Crown Glass and German Sheet Glass not cut into Panes.			
For every Hundred Weight of Crown Glass and German Sheet Glass for which the Duties shall have been charged, and which shall be exported to Foreign Parts, or the Islands of Guernsey, Jersey, Alderney, or Sark, in Shades or in Whole Tables or Half Tables or Quarter Tables, and so in proportion for any greater or less Quantity than a Hundred Weight of such Shades, Tables, Half Tables, or Quarter Tables, calculating the Drawback upon the Weight of the whole Table exported, although the same may be cut into Half or Quarter Tables for Convenience of Exportation - - - - - - -	3	13	6
Panes of Crown Glass.			
For every Hundred Weight of Panes of Crown Glass for which the Duties shall have been paid, and which shall be exported to Foreign Parts, such Panes being in regular Rectangular Figures of not less Dimensions than Six Inches in Length by Four Inches in Breadth, nor containing any Part of the Bullion or thick Centre of the Table from which such Panes shall have cut, and so in proportion for any greater or less Quantity than a Hundred Weight - - - - - - -	4	18	0
Panes of German Sheet Glass.			
For every Hundred Weight of Panes of German Sheet Glass for which the Duty shall have been charged, and which shall be exported to Foreign Parts, such Panes being in regular Rectangular Figures of not less Dimensions than Six Inches in Length by Four Inches in Breadth, and in proportion for any greater or less Quantity than a Hundred Weight - - - -	4	0	0
For every Hundred Weight of common Bottles, and of all other Vessels and Utensils of common Bottle Metal, for which the Duties shall have been paid, and which shall be exported, and in proportion for any greater or less Quantity - - -	0	7	0

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